



Role of binary metal chalcogenides in extending the limits of energy storage systems: Challenges and possible solutions

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ABSTRACT Binary metal chalcogenides (BMCs) have shown better electrochemical performance compared with their mono metal counterparts owing to their abundant phase interfaces, higher active sites, faster electrochemical kinetics and higher electronic conductivity. Nevertheless, their performance still undergoes adverse decline during electrochemical processes mainly due to poor intrinsic ionic conductivities, large volume expansions, and structural agglomeration and fracture. To tackle these problems, various strategies have been applied to engineer the BMC nanostructures to obtain optimized electrode materials. However, the lack of understanding of the electrochemical response of BMCs still hinders their large-scale application. This review not only highlights the recent progress and development in the preparation of BMC-based electrode materials but also explains the kinetics to further understand the relation between structure and performance. It will also explain the engineering of BMCs through nanostructuring and formation of their hybrid structures with various carbonaceous materials and three-dimensional (3D) templates. The review will discuss the detailed working mechanism of BMC-based nanostructures in various electrochemical energy storage (EES) systems including supercapacitors, metal-ion batteries, metal-air batteries, and alkaline batteries. In the end, major challenges and prospective solutions for the development of BMCs in EES devices are also outlined. We believe that the current review will provide a guideline for tailoring BMCs for better electrochemical devices.

Keywords: binary metal chalcogenides, nanomaterials, energy storage devices, supercapacitors, batteries

INTRODUCTION

The non-renewable fossil-based energy sources, including coal, oil and gas, are decreasing rapidly due to rising energy demand, and have adverse effects on climate and environment, which have provoked the development of renewable energy sources

(wind, solar, geothermal, etc.). However, the full utilization of these energy resources cannot be exploited, without developing low cost, highly efficient and environmentally friendly electrochemical energy storage (ESS) systems to regulate the intermittent output. Among various electrochemical energy storage (EES) systems, supercapacitors (SCs), metal-ion batteries (MIBs) including lithium-ion batteries (LIBs), sodium-ion batteries (SIBs), potassium-ion batteries (PIBs) and multi-ion batteries (multi-IBs), metal-air batteries (MABs), and rechargeable alkaline batteries (RABs) are very promising [1–9]. Among these, LIBs are already commercialized but facing many challenges such as high cost, geopolitical issue and non-uniform distribution of lithium, and relatively low energy and power density of commercialized graphite anode in LIBs. Poor rate performance and low cycling stability owing to the slow reaction kinetics of larger ions (Na, K, and multi ions) in SIBs, PIBs, and multi-IBs are also limitations in their commercialization [10–17]. In the case of SCs, inferior energy density and low rate capability are critical issues [18–20]. The sluggish oxygen reduction reaction (ORR) and oxygen evolution reaction (OER), bifunctional electrocatalysts with unsatisfactory activities for both ORR and OER, large overpotential, and insulating nature of discharge product in MABs are also very challenging. Therefore, to put these EES systems into practical applications, electroactive materials with low cost and high electrochemical activity are required. In this context, a lot of attention has been paid to designing innovative and cost-effective electrochemical active materials with emphasis on improving the performance of these EES systems.

Currently, transition metal chalcogenide (TMC)-based materials play a vital role in the field of EES owing to their large abundance, intrinsic metallic property, and better mechanical and thermal stability [21–23]. TMCs usually possess higher electrical conductivity than metal oxide counterparts. Also, the bond energy of M–S/Se bond in TMCs is lower than that of the M–O bond in metal oxides, leading to rapid reaction kinetics during the electrochemical conversion reaction [24,25]. Particularly, binary metal chalcogenides (BMCs) that are composed

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of two different transition metals have attracted significant interest in the past few years due to their abundant redox-active sites and rich multi-electron reaction. In addition, these BMCs usually offer better electrical conductivity than mono TMCs due to lower activation energy for the transfer of electrons between the cations [26]. More significantly, BMCs also have better thermal and mechanical stabilities than their corresponding metal oxides [27]. Therefore, BMCs have been extensively investigated as electrode materials for SCs, MIBs, MABs, and RABs. However, the electrochemical performance of BMCs electrodes is still rigorously limited by structural fracture and agglomeration during the electrochemical reactions. For instance, the shuttle effect of lithium/sodium polysulfides/selenides for binary metal sulfides/selenides as anodes for LIBs/SIBs remains a big challenge for practical application. Most BMCs suffer from extensive volume change upon sequential alloying and conversion reactions that leads to large mechanical strain and results in pulverization of electrode materials and rapid capacity/capacitance fading. Moreover, they possess unsatisfactory intrinsic electronic conductivity, inadequate number of accessible active sites, blocked channels for ion transportation, and the consequent low rate capabilities in energy storage devices. In addition, big voltage hysteresis (voltage gap) between charge/discharge voltage profiles due to irreversible phase reaction usually results in low-energy efficiency which is unacceptable in practical applications [28].

To address the above-mentioned obstacles, extensive efforts have been devoted to the synthesis of various nanostructures of BMCs with emphasis on the optimization of electrode materials for improving the electrochemical performance. The development of porous hollow structures is an intriguing strategy, because they assist in electron/ion transport, enhance the electrochemical activities and improve the mechanical and structural stability during electrochemical processes. Engineering the nanocomposites of two or more materials has been another intriguing strategy that can combine the advantages of individual counterparts, overcome the associated weakness/shortcomings and optimize their electrochemical performance. For instance, nanocomposites of BMCs with carbonaceous materials by hybridization not only enhance the conductivity and structural integrity but also produce novel functions for the enhanced applications. Moreover, heteroatoms doping in BMCs can modulate their electrical and structural properties due to the distortion, and expansion/contraction in lattice, which offer facile pathways for ion penetration into the host materials and thus boost battery performance. The above-mentioned approaches have been extensively studied to fabricate the BMC-based electrodes and efficiently enhance the electrochemical performance. However, systematic studies of these strategies for BMCs in EES have not been discussed and reviewed. Therefore, it is an urgent need to timely highlight the recent developments on BMC-based electrode materials for EES systems.

This review article targets the recent progress on the fabrication of nanostructural design of BMCs and their hybrids that have been used to improve the electrochemical performance for EES systems (Fig. 1). In the first part, we highlight the challenges of BMC electrodes in EES systems. Then we present current advances in nanostructural engineering of BMCs including zero-dimensional (0D), 1D, 2D, and 3D hierarchical porous and hollow nanostructures. Moreover, we also introduce the doping strategy, and various nanohybrids of BMCs with different car-

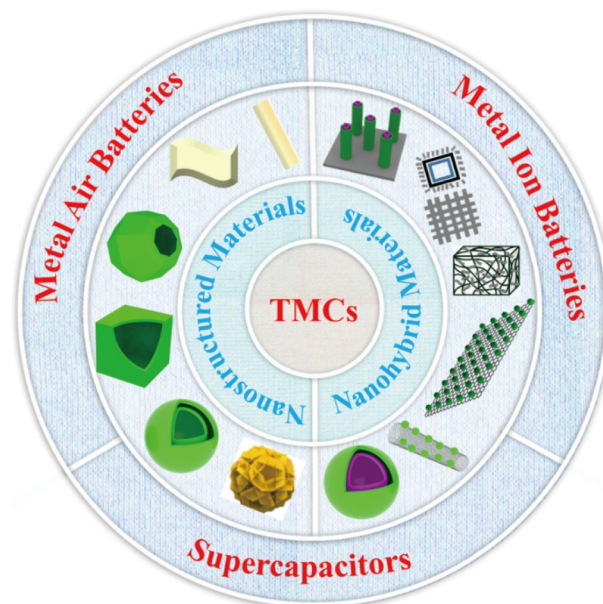


Figure 1 Schematic illustration of various nanostructured and hybrid designs of BMCs for EES devices.

bon scaffolds, and 3D conductive substrates. Next, we thoroughly investigate the applications of BMC architectures in SCs, MIBs, MABs, and RABs. Finally, we provide a brief summary and the challenges associated with BMC materials and their prospective solutions. Note that for simplicity, the BMCs presented in this review deals with single-phase BMCs and exclude other chemistries based on mixed phase chalcogenides.

ADVANTAGES AND CHALLENGES OF BMCs ELECTRODES

BMCs generally possess significant structural and chemical advantages over monometallic chalcogenides, which can improve electrochemical performances. It has been suggested that BMCs generally have higher electronic conductivity owing to relatively smaller bandgap and lower activation energy for the transfer of electrons between cations, leading to higher electrochemical properties [29]. For example, the electronic conductivity of NiCo_2S_4 is at least two times higher than that of the corresponding single nickel sulfides and cobalt sulfides [29]. Moreover, NiCo_2S_4 has a spinel structure, where Co and Ni, respectively, occupy octahedral and tetrahedral positions that can combine the benefits of multicomponent and multi-phases [30]. The presence of these multi-phases in BMCs generates ample phase boundaries and small crystalline domains, assisting to circumvent solid-state diffusion and facilitating rapid kinetics for ionic diffusion [31]. On the other hand, the presence of multiple valences of cations in BMCs leads to more reduction and oxidation reaction sites and multi-electron reactions than mono-chalcogenides, and hence higher electrochemical activity. Moreover, the chemical composition, structure and valence of BMCs can be precisely controlled, and their composites with oxides, hydroxides, sulfides, selenides and phosphides are known to be stable due to multiple valences.

Recently BMCs have made promising progress in EES systems due to their extraordinary properties; however, it is still an emerging research field and has many challenges that need to be

addressed. These challenges are originated from low conductivity, structural/phase change, huge volume variation during conversion/alloying process, undesirable reactions, large voltage hysteresis, and polarization. Some of the challenges associated with BMC-based electrodes for EES systems are presented as follow.

Low intrinsic conductivity

The electrical conductivity of electrode materials is an important factor to achieve high electrochemical performance. Most of the BMC-based electrode materials possess low intrinsic electrical conductivity, which reduces the diffusivity of ions and results in degradation of capacity and poor rate performance. In addition, due to poor electrical conductivity, the active materials cannot use all of their active sites, as no routes exist for the transfer of electrons between the active site and external electrical circuit. This issue can be resolved by incorporation of carbonaceous materials (e.g., graphene, carbon nanotubes (CNTs), and amorphous carbon) or by doping of heteroatoms.

Unwanted surface reactions

During the electrochemical process, the final discharge products may react adversely with an electrolyte that badly affects the lithium, sodium, or potassium storage. For example, the conversion reaction between alkali metal (lithium, sodium, etc.) and BMCs in MIBs leads to the formation of sodium sulfides/poly-sulfides/selenides, which may react adversely with electrolytes, especially carbon-ester-based or ester-based electrolytes, resulting in capacity fading [32]. Moreover, the large surface area of nanostructured BMCs may create unwanted surface reactions. These issues can be mitigated by surface coating.

Morphological changes and structural/phase transitions

The electrochemical performance of BMC-based electrodes in EES systems strongly depends on different morphologies. Various morphologies of BMCs behave differently to Li, Na, or K storage. The change in morphology of the electrode materials during the electrochemical process causes the agglomeration of newly discriminated product, leading to electrical contact damage, and results in the annihilation of battery operation and safety issues. Moreover, the morphological change also causes the new contact of the electrode surface with an electrolyte, which results in the formation of fresh solid electrolyte inter-phase (SEI) films, leading to severe irreversible capacity loss. Similarly, most BMCs show phase changes during the electrochemical process, particularly in the first two cycles. The structure or phase of some BMCs could not be regenerated after the initial discharging process. The phase transition, irreversible structural changes, and lattice distortion can cause poor electronic conductivity and have a ruthless effect on the Coulombic efficiency and cyclic performance.

Volume expansion

The large volume changes during conversion or alloying charge storage mechanisms in BMC electrode materials are due to the participating of the huge amount of $\text{Li}^+/\text{Na}^+/\text{K}^+$ ions in the electrochemical reaction, which may cause the serious volume increase and consequently pulverization to take place. Thus, the mechanical strains are produced in the electrodes which break the SEI film, leading to drastic capacity fading and degradation of cycling life [33]. Furthermore, due to consecutive pulveriza-

tion during the continuous cycling process, dead areas are created that are electrically isolated from the conductive agents and result in capacity fading. In addition, the morphological changes or volume expansion bring the fresh surface of active material in contact with electrolyte, leading to the formation of new SEI film which results in an irreversible capacity loss. Use of conductive and soft matrix can be an effective strategy to address these issues.

Voltage hysteresis

Mostly, the conversion reaction is involved in BMCs during the charge storage mechanism that may exhibit the large voltage hysteresis between discharge and charge voltage profiles and the resultant low energy efficiency. The voltage hysteresis can be alleviated by rational design and optimization of the BMC microstructure and electrode architecture.

Polarization

The monovalent alkali ions (e.g., Li^+ , Na^+ , K^+) can be easily reversibly intercalated/de-intercalated into BMCs during the charging/discharging process. However the multivalent alkali ions like Mg^{2+} , Al^{3+} can polarize the host materials due to the higher charge density of multivalent ions (e.g., 120 C mm^{-3} for Mg^{2+} vs. 52 C mm^{-3} for Li^+), the consequent reduction in ion mobility and poor rate performance.

ENGINEERING STRATEGIES TO IMPROVE THE PERFORMANCE OF BMCs

Nanostructure engineering has been proven an effective strategy to improve the electrochemical performance of BMCs for EES devices [34]. Electrode materials of BMCs obtained from nanostructure engineering provide many potential advantages such as high surface-to-mass/volume ratio, small grain size, good electronic conductivity and ionic transport, and unique nanoarchitecture. Specifically, the large surface area enables the access to all electrochemical active sites, assists the full penetration of electrolyte, and decreases the diffusion resistance of the electrolyte, leading to fast ion diffusion and high electrochemical performance. The nanometer-scale-sized particles facilitate the large contact area between the electrode/electrolyte, provide a short path length for electronic/ionic transport, and result in high rate capability. These features make nanostructured BMC-based electrodes an attractive solution for better electrochemical performance. Until now, nanostructured BMCs with various particle morphologies, such as 0D nanoparticles, 1D nanotubes/nanorods/nanobelts, 2D nanoplates/nanosheets, and 3D hierarchical structures, have been broadly investigated as electrode materials for EES devices. These various structural features of nanostructured BMCs result in different electrochemical properties. For example, 0D, 1D, and 2D nanostructures have the advantage of accelerating charge transport. However, these conventional nanostructures may agglomerate during the electrochemical process, resulting in poor cyclic stability. Further, high surface area results in excessive reaction with the electrolyte, hence leading to the formation of thick SEI which results in not only slow diffusion but also irreversible consumption of electrolyte, ultimately causing poor Coulombic efficiency. These issues can be addressed by fabricating 3D hierarchical porous/hollow nanoarchitectures with a stable structure. The 3D hierarchical porous/hollow structures consisting of 0D, 1D, and 2D as building blocks combine the

characteristics of nano-dimensional structures and micrometer architectures, which can prevent the agglomeration, improve the structural integrity, and accommodate the volume variation during the electrochemical process. To further improve the electrochemical performance of BMCs, nanostructured hybrids of BMCs with carbonaceous materials, polymers, nickel foam (Ni-F) and metal compounds, etc. have also been extensively explored. These nanohybrid hierarchical structures not only take the advantage of various nanostructures (0D, 1D, 2D, or 3D), but also increase the electronic conductivity, enhance the naked electroactive sites, prevent the agglomeration of interparticle, and improve the stability of BMCs. In the following section, the synthetic methods for the fabrication of conventional and 3D porous/hollow nanostructured BMCs, BMC-based nanohybrids, and heteroatom-doped BMCs are introduced and discussed.

Morphology control of nanostructured BMCs

0D to 2D nanostructures of BMCs

Morphology control by nanostructure engineering has been broadly pursued to improve the electrochemical reaction kinetics and buffer the volume variations of BMCs. In the past decade, many conventional nanostructured BMCs with diverse

shapes, sizes, and morphologies including nanoparticles, nanorods, nanoneedles, nanosheets, have been widely fabricated and used as electroactive materials for EES devices. For instance, nanoparticles of various BMCs with different shapes including spheres [35–37], or cubohexa-octahedral [38] were synthesized. In the early stage, solid-state reactions at elevated temperatures (>300°C) have been used to synthesize the BMC-based nanoparticles, in which a chalcogen and two transition metals blended together and subsequently were heated at an elevated temperature in vacuum or inert gas which lead to agglomerated particles, reduced surface area, and less control over desired morphology and size [39]. Later on, the BMC nanoparticles are prepared at a lower temperature using hydrothermal/solvothermal [36], chemical solution precipitation [40] and in combination with calcination. The calcination improves the crystallinity and removes O₂ from the structure, leading to improved porosity. For instance, non-agglomerated and highly dispersed CuCo₂S₄ nanoparticles with quasi-spherical shape and an average diameter of 10 ± 14 nm were synthesized by a solution-based route at 200°C (Fig. 2a, b) [40]. The CuCo₂S₄ was large single crystalline, and the lattice spacing detected by high-resolution transition electron microscopy (HRTEM) was 0.33 nm that corresponded to (220) plane of spinel-type

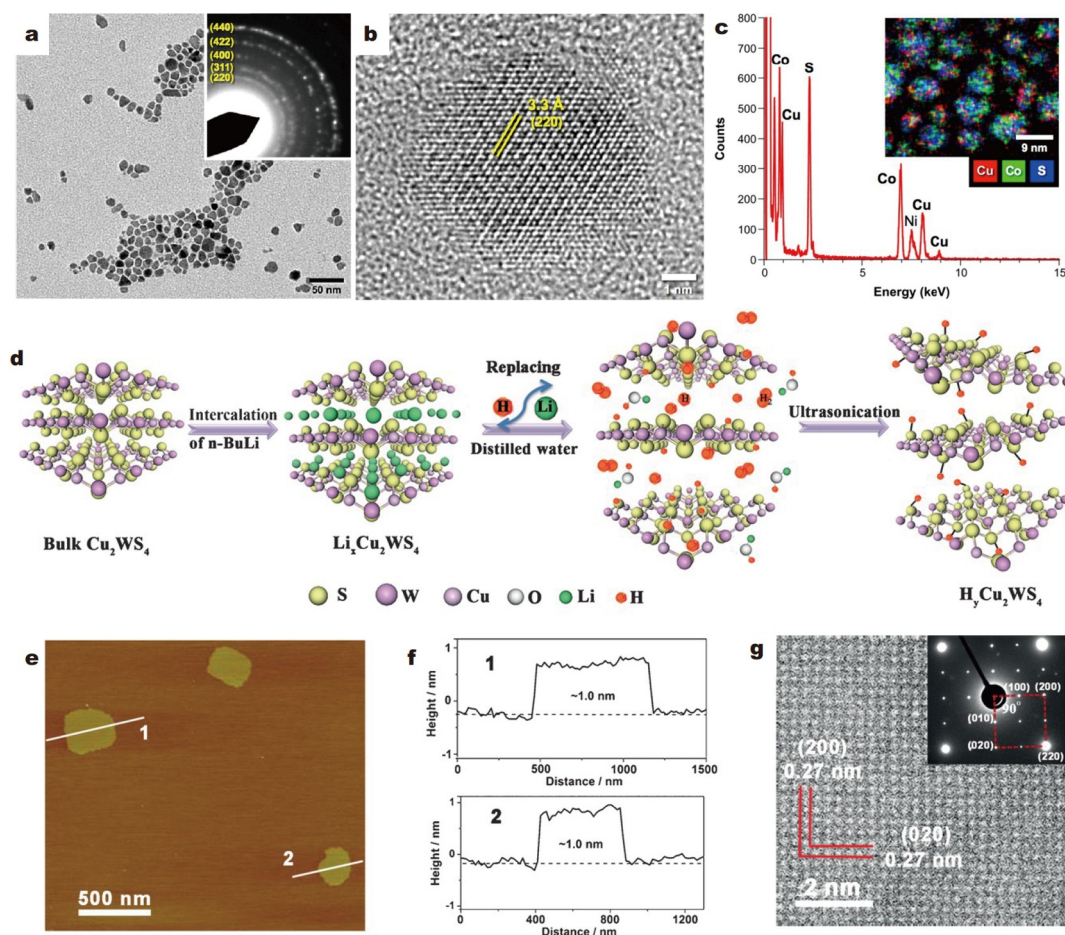


Figure 2 Formation of various solid nanostructured BMCs: (a–c) CuCo₂S₄ nanoparticles. (a) TEM image with corresponding selected area electron diffraction (SAED) pattern (inset) for CuCo₂S₄ nanoparticles. (b) HRTEM image of a representative CuCo₂S₄ nanoparticle. Energy-dispersive X-Ray spectroscopy (EDS) spectrum and scanning TEM-EDS (STEM-EDS) elemental map (inset) of CuCo₂S₄ nanoparticles. Reprinted with permission from Ref. [40]. Copyright 2016, American Chemical Society. (d–f) Cu₂WS₄ nanosheets. (d) Formation of hydrogenated Cu₂WS₄ nanosheets. (e) Atomic force microscopy (AFM) image of the as-obtained nanosheets. (f) Corresponding height diagram. (g) HRTEM image and SAED pattern of the as-obtained nanosheets. Reprinted with permission from Ref. [54]. Copyright 2016, John Wiley and Sons.

CuCo₂S₄ (Fig. 2c). However, 0D nanoparticles may agglomerate during the electrochemical process, resulting in poor device performance. Therefore, 1D and 2D nanostructures can be more effective as they can prevent agglomeration while keeping the same advantages as 0D nanostructures [41]. Moreover, 1D nanostructures show additional distinct properties of accelerated conduction pathways for both ions and electrons. Many 1D and 2D nanostructured BMCs, including nanobelts [42], nanorods [43–45], nanowires [46], and 2D nanosheets/nanoplates [47–50] have been synthesized using the most common methods such as hydrothermal/solvothermal and chemical solution approaches. As a representative example, a hierarchical iron-cobalt selenide (Fe_xCo_{3-x}Se₄, 0 ≤ x ≤ 3) with tunable nanostructure and morphology was synthesized by adjusting the stoichiometry ratio of Fe:Co using the most common hydrothermal approach followed by a selenization process [51]. The resulting FeCo₂Se₄ exhibited better electrical conductivity, more electroactive sites, higher intrinsic reactivity and ultra-high performance.

Moreover, the layered BMC nanosheets with semiconductor behavior with the formula Cu–M–X₄ (M = Mo, W, Sb, X = S, Se) have also been prepared for electrochemical applications [47,52,53]. However, less attention has been given to their fascinating electronic structure. Hu *et al.* [54] presented that layered Cu₂WS₄ can be converted from semiconducting to conductive nature by hydrogenation, along with enhanced electrical conductivity (~2.9 × 10⁴ S m⁻¹ at room temperature). The hydrogenation was carried out by a lithium intercalation-assisted exfoliation approach in which the generation of intermediate precursor Li_xCu₂WS₄ played an important role in the exfoliation and hydrogen doping (Fig. 2d). During the hydrolysis reaction of Li_xCu₂WS₄ (Li_xCu₂WS₄ + H₂O → H₂↑ + LiOH + H_yCu₂WS₄), the lithium atom was replaced with a hydrogen atom, resulting in improved conductivity of the materials. The free standing Cu₂WS₄ nanosheets are single-crystalline, and have a size of a few hundred nanometers with thickness of ~1.0 nm (Fig. 2e–g), supportive to improving the electrochemical activity.

Besides these advantages of conventional nanostructured BMCs as discussed above, these nanostructures also have some disadvantages which cannot be ignored. Typically these nanostructures may agglomerate during the electrochemical process and suffer from large volume variation, resulting in poor electrochemical performance. Moreover, high surface area enhances the unwanted side reactions at electrode/electrolyte interfaces, resulting in thick SEI layer. Additional drawbacks such as low packing density and obvious self-discharge, result in lower volumetric energy density.

3D hierarchical porous/hollow nanostructured BMCs

The hollow nanostructures consist of nanoscale building blocks (such as nanosheets, nanorods) with hierarchical porous and hollow structures. They possess larger surface area and higher capacities compared with their solid counterparts, and offer unique properties such as huge interior hollow voids that can effectively accommodate the volume expansion. In addition, their high surface-to-volume ratio provides short diffusion pathways for mass/charge and leads to high rate capability of the electrodes. In the past few years, several nanostructured BMCs with diverse shapes, including ball-in-ball [55], hollow nanoboxes [56], hollow mesoporous microdumbbells [57], nanorod-assembled hierarchical hollow nanostructures [58], nano-polyhedrons [59], core/shell nanospheres [60–67], yolk-shell

nanocolloids [68], multi-shell hollow spheres [69,70], hollow nanoprisms [71], porous nanotubes [72–74], onion-like particles [75], capsule-like porous hollow structure [76], hollow tubular structures [77], hollow nanosheet arrays [78], and hollow nanocages [79,80], have been extensively fabricated and used as electrode materials for high-performance EES devices. These hollow nanostructured BMCs have been synthesized by three approaches: soft templating, hard templating, and template-free approaches. In the templating approach, soft/hard templates are used as starting materials, then a thin layer of precursor materials is deposited onto these templates (e.g., silica spheres, polyacrylonitrile (PAN) polymer, polystyrene (PS) sphere, Cu₂O) by chemical solution precipitation or solvothermal approaches in combination with sulfurization/selenization, and subsequently, the templates are removed by chemical etching or calcination. The templates are usually removed by dissolution in acid/base, solvents like *N,N*-dimethylformamide (DMF), or calcination in air. Template-based nanostructured BMCs have been attractive due to their extraordinary benefits such as controlling the shape, size and structure. For instance, 1D M_xCo_{3-x}S₄ (M = Ni, Mn, Zn) hollow tubular structure was prepared using soft polymeric nanofibers (NFs) as a soft template combining with designed procedures (Fig. 3a–g), in which the presence of functional groups in PAN NFs assisted in the deposition of precursor [77]. However, hard/soft template-based approaches always needed an extra time to remove the template which is a quite challenging process as well and requires toxic/corrosive chemicals. Besides, the low yields typically for this type is another issue. Further, the hollow nanostructure has simple configuration and in some cases the surfaces of templates are not compatible with wanted/desired materials. In this regard, template-free approaches may be more attractive because these eliminate an additional step, reduce the production cost, and have simple fabrication procedures and better controlled size. Therefore, template-free approaches have been extensively applied to prepare the hollow nanostructures of BMCs. For instance, a two-step solvothermal approach was developed to synthesize well-architected hollow NiCoSe₂ (NCSe) sub-microspheres, in which NiCl₂·6H₂O, Co(CH₃COOH)₂·4H₂O, and SeO₂ were used as Ni, Co, and Se sources, respectively [81]. Using a similar two-step hydrothermal process, a ball-in-ball structure of NiCo₂S₄ was prepared, in which the thickness of interiors of the as-synthesized NiCo₂S₄ hollow spheres could be tuned by simply changing the reaction temperature during the anion exchange mechanism [55]. Three stages were involved during the ion exchange process: first, the solid sphere converted into core-shell (0.2 h), then yolk shell (2 h) and finally into ball-in-ball nanostructures (6 h) as shown in Fig. 3h–p.

The 3D porous hierarchical nanostructured BMCs consist of nanoscale building blocks (such as nanorods, nanowires, nanoflakes, and nanosheets) and hierarchical porous structures, but without hollow interior voids as observed in hollow structures. These hierarchical porous structures represent the properties of both nanoscale building blocks and as well micrometer-sized architectures. Moreover, these structures possess high accessible surface area and interconnected network, and can hold the electrolyte in mesopores present in these nanostructures. By means of various synthetic approaches, 3D hierarchical nanostructures, such as sea-urchin-like [82,83] flower-shaped [84–87] hydrangea-like [88], nanosheet arrays [89,90], nanourchins [91], microaggregates [92,93], and pompen [94] have been

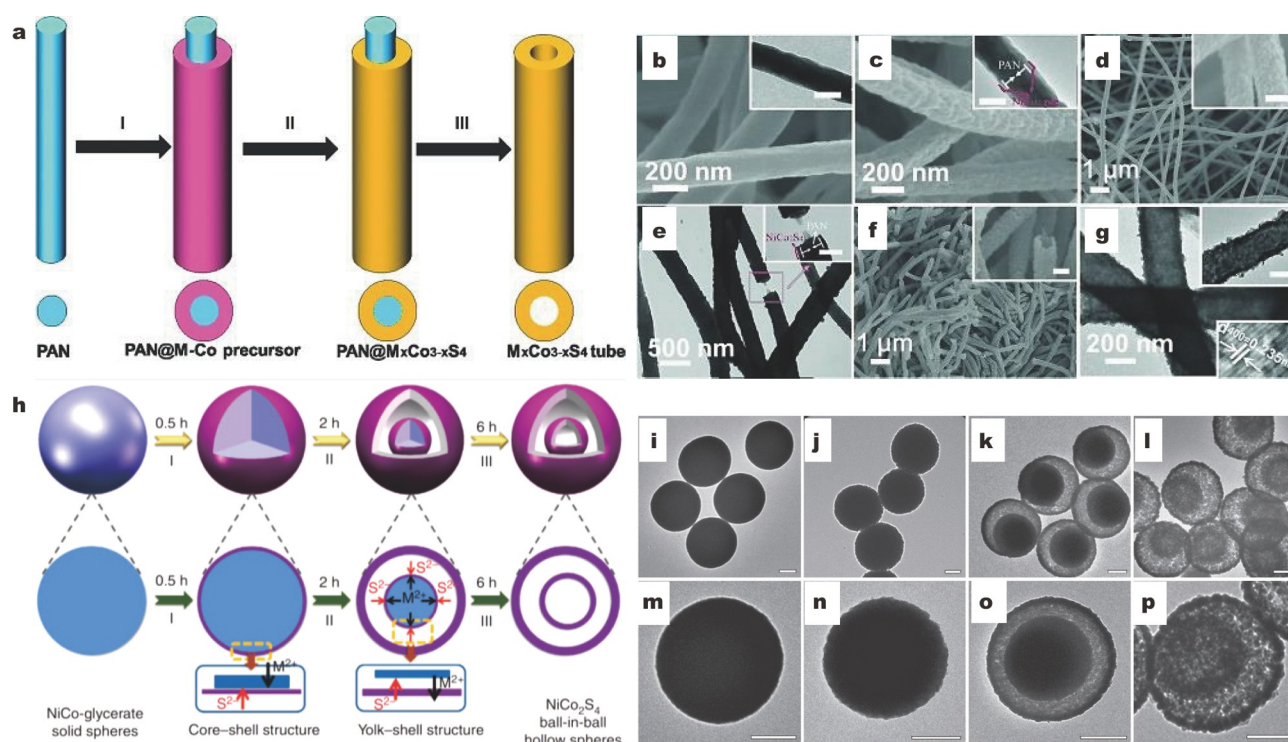


Figure 3 Formation mechanism of various hollow structures: (a–g) $M_x\text{Co}_{3-x}\text{S}_4$ nanotubes. (a) Schematic description of the formation of $M_x\text{Co}_{3-x}\text{S}_4$ nanotubes. (b–g) Field emission scanning electron microscopy (FESEM) and TEM images of (b) PAN NFs, (c) the core-shell PAN@NiCo $_2$ precursor, (d, e) core-shell PAN@NiCo $_2$ S $_4$ composite NFs, and (f, g) NiCo $_2$ S $_4$ hollow tubular structure. Scale bars in insets of (b–g) are 200 nm. Reprinted with permission from Ref. [77]. Copyright 2015, John Wiley and Sons. (h–p) NiCo $_2$ S $_4$ ball-in-ball hollow spheres. (h) Schematic illustration of the formation process of NiCo $_2$ S $_4$ ball-in-ball hollow spheres. Stage I, surface NiCo $_2$ S $_4$ formed by the anion exchange method. Stage II, further diffusion of S^{2-} and formation of NiCo $_2$ S $_4$ on the inner NiCo-glycerate core. Stage III, completion of the anion exchange reaction. M^{2+} refers to metal cations including Ni^{2+} and Co^{2+} ions. (i–p) FESEM and TEM images of samples. (i, m) NiCo-glycerate solid spheres and products obtained after sulfidation of NiCo-glycerate solid spheres at 160°C for different durations: (j, n) 0.5 h; (k, o) 2 h; (l, p) 6 h. Scale bars, 200 nm. Reprinted with permission from Ref. [55]. Copyright 2015, Nature Publishing Group.

realized. For instance, nano-flower like few-layered (2–3) Co-Sn-S (FCoSnS) with a broad interlayer distance (~ 0.85 nm) was reported, in which first $\text{CoSn}(\text{OH})_6$ precursor was synthesized by a co-precipitation reaction, which subsequently converted into nano-flower like FCoSnS by a controllable solvothermal process using thioacetamide (TAA) as the sulfidation agent [85]. This unique structure engineering design synergistically combines the functionalities of large interlayer spacing, effects of few layers, and hierarchical structure, resulting in fast electrochemical kinetics. In case of NiCo $_2$ S $_4$, it was exhibited that the supersaturation of nucleation and crystal growth was measured by the solvent polarity and solubility that can accurately control the morphology of NiCo $_2$ S $_4$ [95]. Among various morphologies, tube-like NiCo $_2$ S $_4$ microstructures showed the highest specific capacitance and better cycling stability compared with that of urchin-, cubic-, and flower-like morphologies, which may be ascribed to the scattered tube structure, and the promoted effective electrochemical reaction for active materials and electrolyte [95].

In summary, several effective synthesis approaches have been made for the preparation of nanostructured BMCs electrode materials. The produced BMCs showed diverse morphologies, such as nanoparticles, nanowires, nanorods, nanodots, nanosheets, microspheres, flower/cube-like structures, and diverse hollow and hierarchical structures, which intensely rely on the

fabrication routes and different conditions used. Though different approaches have been used to synthesize BMCs, the growth mechanisms of BMCs with various compositions and morphologies are still not clear. Therefore, more investigations are still required to understand the underlying mechanisms.

BMC-based hybrid nanostructures

Hybridization is a fascinating approach to improve the shortcomings of individual counterparts and provide the advantages of synergistic effect. These composite nanoarchitectures not only enhance the structural stability and electronic conductivity but also boost the electrochemical performances. Besides in a hybrid structure, a common boundary is generated between two dissimilar components due to intimate contact, which is called interface. The generation of interfaces in the hybrid structure provides fascinating functionalities and substantial characteristics. Specifically, the generation of heterointerfaces at the atomic level in nanohybrids enables interfacial band alignment, surface modification, high specific surface area, charge transfer between different components and delocalization, and hence enhance the redox sites for ion storage, and expose more catalytic active sites [96]. Moreover, large interfacial area and tunable bandgap reduce the charge diffusion barrier, facilitate mass transport, improve the electronic conductivity, and stimulate the electrochemical properties for EES devices [96,97]. For example,

the core-shell hybrid structure generates abundant interfaces at the core and shell boundary, which can greatly increase the charge transfer from the core to shell and synergistically enhance the electrochemical activity. Thus far, several materials including carbonaceous materials, Ni-F, and polymers have been revealed to hybridize with BMCs to produce functional composite architectures. This section will introduce and discuss the strategies and synthetic approaches for the fabrication of various kinds of BMC-based hybrid nanostructures.

Hybridization of BMCs with carbon

The most attractive and commonly used materials for the hybridization of BMCs to generate hierarchical structures are carbonaceous materials since carbon offers good electronic conductivity, large surface area, and high chemical stability. The higher electrical conductivities of carbonaceous nanomaterials provide effective electron transport pathways to composite architectures. Their high surface area and chemical stability provide structural stability, accommodate the large volume variations during repeated electrochemical cycling and as well prevent the agglomeration of BMCs. Bearing this in mind, BMCs have been composited onto, in or with diversified carbonaceous nanostructures, such as pyrolytic carbon, 1D CNT/CNF (carbon nanofiber), 2D graphene, 3D carbon clothes (CC), and hydrogels for improved electrochemical performances.

(I) Hybridization with pyrolytic carbon

Pyrolytic carbon has been composited with BMCs in three ways: (1) direct decoration of BMCs on carbon, (2) direct coating of carbon on the BMCs, and (3) *in-situ* impeding of BMCs into amorphous carbon matrix during the synthesis process of BMCs. In the first approach, only a few reports are available in which BMCs are anchored on carbon nanospheres or nanorods [98,99]. For instance, a core-shell heterostructure was generated in which $(\text{Ni},\text{Co})_{0.85}\text{Se}$ nanoparticles were uniformly decorated on carbon microspheres by a simple solvothermal process [98]. The main drawback of this approach is the agglomeration or detachment of the active material from the carbon template upon long electrochemical cycling due to direct contact of active materials with electrolytes. Therefore, direct coating of carbon on BMCs may be a more efficient way to improve the cycling performance. The pyrolysis of various carbon sources such as polypyrrole, glucose poly-dopamine (PDA), citric acid, bovine albumin (BSA) water-solution, and oleylamine were used to produce carbon-coated or nitrogen-doped carbon (NC)-coated BMCs. For example, NC-coated NiCo_2Se_4 ($\text{NC}@\text{NiCo}_2\text{Se}_4$) with the morphology of 3D pomegranate-like porous spheres was synthesized by Liu *et al.* [100]. Herein the Ni-Co-glycerol precursor (NCGP) was first prepared and then converted to NiCo_2Se_4 by a selenization process. During the selenization process, adequate anion exchange reactions happened between the outward diffusion of faster transition metal ions and the inward diffusion of Se^{2-} ions. In the final stage, BSA was decorated on NiCo_2Se_4 spheres, producing the $\text{BSA}@\text{NiCo}_2\text{Se}_4$ intermediate product, which was further converted into $\text{NC}@\text{NiCo}_2\text{Se}_4$ after heating treatment. Besides the pomegranate-like porous spheres, other morphologies of BMCs such as solid nanoparticles [101], hollow spheres [102], yolk-shell polyhedral [103], multi-shelled hollow microspheres [104], nanoboxes [105], and nano crisp [106] have also been coated with carbon. Although, direct coating of carbon on BMCs is an effective strategy to improve the electrochemical performance,

but the carbon layer may rupture during the electrochemical process and may cause poor cyclic stability. Therefore, it is anticipated that instead of direct carbon coating, the imbedding of BMC nanostructures into carbon or NC could be a more effective approach to improve the device performance. In this regard, lots of studies have been reported, in which various nanostructures of BMCs are embedded or distributed in carbon matrix [107–114].

Owing to their diverse structures and tunable compositions, ZIF-67 has been extensively used as precursor to synthesize BMCs embedded into carbon matrix [107,109–113]. The BMCs derived from ZIF-67 can deliver a large surface area, hierarchical porosities, and shortened diffusion path for ions. Moreover, the thermal treatment or pyrolysis of heteroatom-containing (nitrogen or sulfur) ligand can produce heteroatom-doped carbon, leading to higher conductivity of the composites and more electrochemical active sites. For example, the porous $\text{Co}_8\text{Fe}_8/\text{N-C}$ dodecahedral nanocages were fabricated by employing ZIF-67 as a template followed by pyrolysis and sulfuration routes, in which Co_8Fe_8 nanoparticles were embedded into N-doped carbon matrix [113]. Recently, hollow mesoporous carbon spheres (HMCSs) as templates have been proposed for the impregnation/infiltration method to obtain BMCs/carbon hybrids [115,116]. Yang *et al.* [115] proposed a novel impregnation approach for the fabrication of ultrafine cobalt-iron selenides embedded in HMCSs. In this strategy, HMCSs acting as substrates were first prepared by the templating process that produced several mesopores in the shell and a huge void space (Fig. 4a). Then, two metal precursors (Co and Fe) were loaded into HMCSs by a repeated “drop and drying” route, subsequently selenization at different temperatures, resulting in Co-Fe-Se embedded in HMCSs (CFSe/C) (Fig. 4a–g). This strategy can not only restrain the overgrowth of BMCs during the thermal process, but also accurately control the structure and chemical composition of multiple elements. Specifically, various nanostructured CFSe/C hybrids varying from hollow (250 and 300°C) to frog egg-like structures were obtained by simply controlling the selenization temperature that can be ascribed to the Ostwald ripening process (Fig. 4a–g).

(II) Synthesis of hierarchical nano hybrids of BMCs with 1D/2D carbon allotropes

Some of the striking characteristics of nanostructured BMCs are benefiting from their high surface area and plenty of electrochemically active sites. Nevertheless, the agglomeration of nanostructured BMCs during the electrochemical process reduces the effective surface area and redox sites. These challenges along with low electronic conductivity and large volume variation issues can be reduced to some extent by making homogeneous hybrid structures with conductive and flexible substrates at the nanoscale. Carbonaceous allotropes including graphene, CNTs, and CNFs have high mechanical strength, flexibility, and high surface area, which make them attractive templates for the growth of active electrode materials. These carbon allotropes also act as a stress buffer during the volume change process of BMCs and therefore improve the chemical and mechanical stability of the composite structure. Among them, graphene is the most commonly used substrate to make such nano hybrids. It is believed that graphene is the most electrical and thermal conductive form of carbon with outstanding mechanical properties and offers an abundant surface for the dispersion of active materials (BMCs) along with rapid

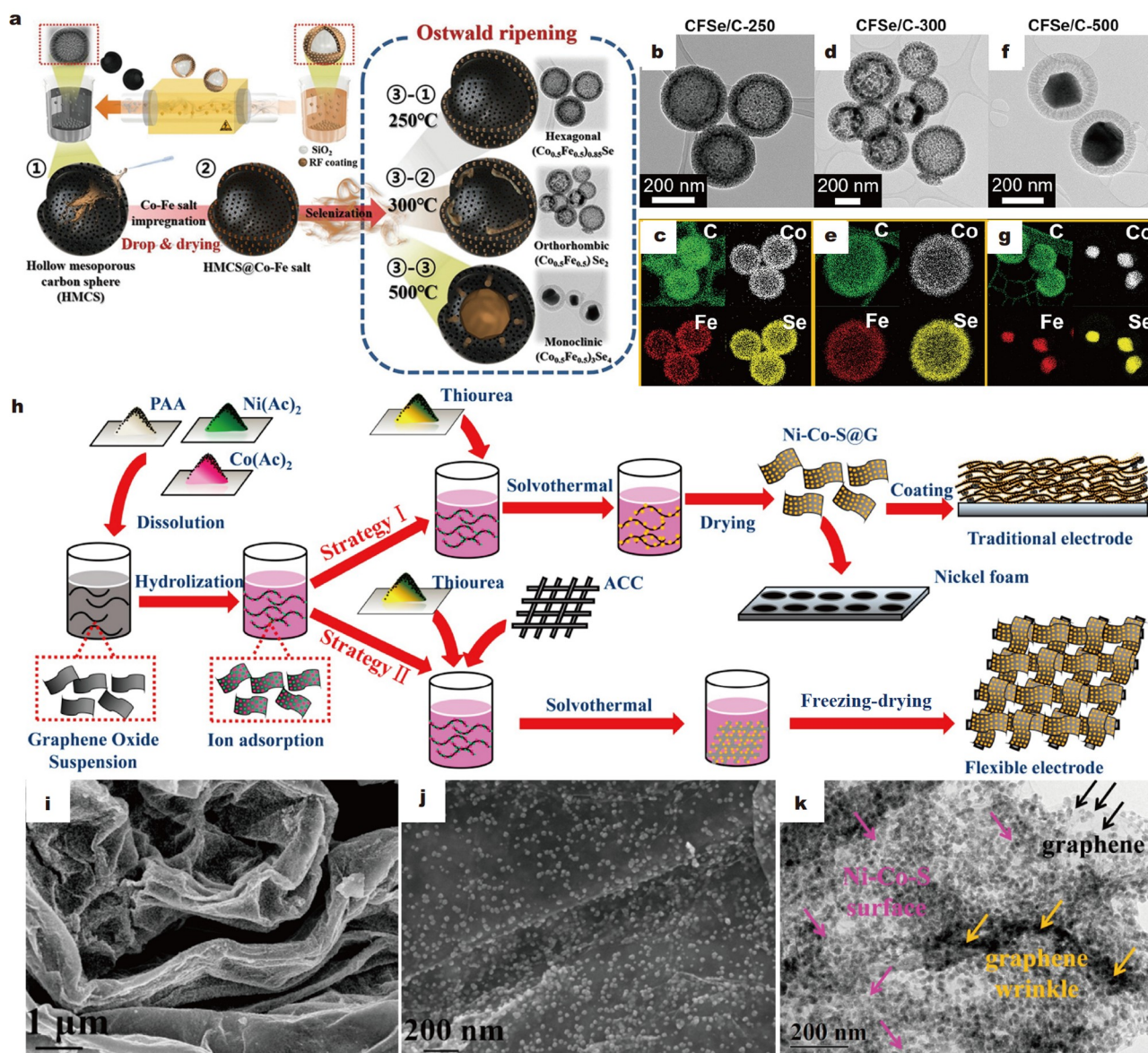


Figure 4 Hybrids of BMCs with various carbonaceous materials: (a–g) hybrids of Co-Fe-Se with HMCNs. (a) Schematic illustration of the formation of unique nanostructured Co-Fe-Se embedded in HMCNs. (b–g) Morphologies and elemental mapping images: (b) TEM, and (c) elemental mapping of CFSe/C-250; (d) TEM, and (e) elemental mapping of CFSe/C-300; and (f) TEM, and (g) elemental mapping of CFSe/C-500. Reprinted with permission from Ref. [115]. Copyright 2020, John Wiley and Sons. (h–k) Hybrids of Ni-Co-S with graphene: (h) schematic description of the solvothermal process to fabricate Ni-Co-S@G for the traditional electrode (Strategy I) and Ni-Co-S@G/ACC (ACC: active carbon fiber cloth) flexible electrode (Strategy II) by employing ACC as the substrate. (i, j) Typical SEM images and (k) TEM image of Ni-Co-S@rGO with different magnifications. Reprinted with permission from Ref. [135]. Copyright 2017, Elsevier.

electron conduction and ion diffusion [117]. Moreover, the doping of non-metallic heteroatoms (N, P, or S, etc.) into graphene can further effectively tune the electronic and chemical activity. Compared with single heteroatom doping, dual-doped graphene with two different heteroatoms is more effective in terms of high electrical conductivity, ionic diffusivity, structural stability, and suppressing the aggregation of graphene nanosheets. Besides, chemically converted graphene has abundant surface functional groups such as oxygen-containing groups particularly, and carboxylic acid groups ($-\text{COOH}$), which function as nucleation sites for active materials and make ease growth of other nanostructures on their surface. Several research groups have presented the fabrication or combination of BMCs on or with graphene to generate BMC-graphene nanohybrids

[118–131]. Solvothermal, hydrothermal, spray pyrolysis [124], along with solid-state sulfurization/selenization are the most common approaches for the fabrication of BMC-graphene nanohybrids [125,126,131]. The first BMC-graphene nanohybrid was reported by Peng *et al.* [125]. They presented a one-step hydrothermal process to grow ultrathin NiCo_2S_4 nanosheets on reduced graphene oxide (rGO) to form a sheet-on-sheet hybrid nanostructure in a mixed solution of water and ethylenediamine (En) at 200°C using $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ and $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ as precursors. Later on, many other BMCs with various morphologies including nanoparticles [128–131] nanosheets [118,127], nanorods [119], nanowires [120], plate-like nanocrystals [124], nanodots [132], and cubes [133] have been composited with pure graphene or nitrogen/sulfur co-

doped graphene. Although a lot of BMC-graphene composite-based investigations have been reported by several groups for high electrochemical performance, the bonding between graphene and BMCs is weak to immobilize BMCs onto the graphene sheets, leading to easy detachment of BMCs from conductive graphene matrix, which results in fast capacity fade and poor cycling stability. Moreover, it is also noted that the $-COOH$ group is mainly distributed at the edge of GO, and therefore homogeneous growth of BMCs is unsatisfactory or BMCs may anchor in the form of irregular bulk particles, leading to sluggish reaction kinetics and poor electrochemical performance. It has been reported that the strong chemical interactions between the chemically modified graphene and BMCs would be an effective way for homogenous growth of nanostructures on graphene and to improve the cyclic stability during repeated electrochemical cycling processes [134]. For instance, $FeSb_2S_4$ was chemically anchored on amine-modified graphene ($FeSb_2S_4/EN-rGO$) with a porous interconnected sheet-like structure by the one-pot hydrothermal method [134]. Similarly, a surface-enriched Ni-Co-S@G hybrid was fabricated by the one-step solvothermal method, in which poly(acrylic acid) (PPA) with abundant $-COOH$ functional groups was introduced during the synthesis process for well dispersion of Ni-Co-S nanoparticles on graphene (Fig. 4h–k) [135]. Such kinds of hierarchical nanostructures effectively mitigate the crumbling of the active material (BMCs) during the repeated charging/discharging process. Nevertheless, in most BMC-graphene nanocomposites, BMCs in the form of solid nanostructures (nanoparticles, nanorods, nanowires, etc.) have been decorated on the graphene. Recently, it has been reported that hollow nanostructured BMCs including hollow spheres [121] and hollow cubes [122,123], can also be anchored or encapsulated with graphene. This dual strategy may further synergistically improve the electrochemical performance. For example, a self-templated approach for the fabrication of graphene-wrapped nanoporous copper-cobalt selenide (rGO-CCSe) hollow spheres was developed [121]. During the selenization process, the hollow spheres of CCSe were generated due to the ion exchange process. Similarly, hollow $ZnSnS_3$ hollow microcubes were encapsulated by nitrogen and sulfur co-doped graphene using a one-step hydrothermal process to enhance the sluggish reaction kinetics [122].

Besides, CNTs and CNFs have also been extensively utilized as matrices for the hybridization with BMCs to enhance the conductivity and generate more exposed active sites for better performance of EES devices [136–139]. Hydrothermal/solvothermal and microwave-assisted processes are the most common approaches for the synthesis of BMCs/CNTs hybrids. Unlike graphene, the pristine CNTs are hydrophobic, and therefore acid treatment is mostly required to generate the functional group that may provide abundant nucleation sites for the growth of BMCs. For instance, Cu_2SnSe_3 nanoparticles with a sphalerite-like structure were decorated on CNTs by a one-step hydrothermal method [137]. It was observed that the size of the original Cu_2SnSe_3 nanoparticles increased with the addition of CNTs, possibly due to that the CNTs offered limited growing sites for Cu_2SnSe_3 nanoparticles. However, the homogenous deposition of BMCs on the entire surface of CNTs is very critical, possibly due to insufficient adsorption energy between the BMCs and CNTs. For efficient use of BMCs, the uniform growth of BMCs on CNTs is very important. The electrodeposition

technique could be an efficient approach for the uniform deposition of nanoparticles on various conductive substrates for preparing functional hybrids [140]. Recently, $CoNi_2S_4$ nanoparticles with sizes of 10–15 nm were uniformly grown on CNTs using electrodeposition technique, in which CNT sponge was used as the working electrode, while Ag/AgCl and platinum foil were served, respectively, as the reference and counter electrodes [141]. In all above BMCs-CNTs hybrids, the CNTs were used as a template for the growth of various BMCs. However, without using CNTs as the starting material, CNTs rooted in porous $Co_{0.4}Zn_{0.19}S@N$ and S co-doped carbon dodecahedron were prepared by Li *et al.* [142]. They first designed the Co/Zn-based zeolitic imidazolate frameworks as the precursor to produce the intermediate product, Co/ $Co_3ZnC@N$ -doped carbon dodecahedron with rooted CNTs antennas using a chemical vapor reduction/deposition process, which was converted to Co-Zn-S@N-S-C-CNTs by a sulfuration process. They reported that CNTs could not be generated in a pure N_2 gas environment and so they used acetylene gas as a carbon source to produce the CNTs by the catalytic effect of Co metal catalyst [142].

Besides composites with binary components, ternary-component composites consisting of CNT/graphene or NC/graphene with BMCs have also been attained [143–147]. For example, an *in-situ* growth of $NiCo_2S_4$ nanoparticles on rGO/CNT was realized via a one-step hydrothermal method using $Ni(NO_3)_2 \cdot 6H_2O$, $Co(NO_3)_2 \cdot 6H_2O$, and C_2H_5NS as starting materials [143]. Recently, metal-organic frameworks (MOFs) have been extensively utilized as starting materials for the preparation of BMCs. By designing Ni-Co-based MOFs as the precursor, a ternary hybrid consisting of porous $NC@NiCoSe_4$ microspheres, wrapped by graphene, was prepared by a solvothermal, carbonization, and selenization process [146].

(III) Synthesis of hierarchical nanohybrids of BMCs with 3D carbon templates

Compared with 1D or 2D carbon templates, 3D bulk carbon materials are very attractive and promising candidates for the growth of electrochemically active materials due to their high surface area, mechanical stability, well-defined pathways for electrolyte infiltration, and interconnected conductive network for the transport of both ions and electrons. 3D templates are featured with 1D CNTs or CNFs, 2D graphene nanosheets, or amorphous carbon and so preserve the intrinsic properties of carbonaceous allotropes. For example, 3D graphene architecture consisting of 2D graphene nanosheets provides multiple advantages in preventing the intense aggregation of individual graphene nanosheets, high effective surface area, and 3D channels for electron conduction and fast transfer of ions. Moreover, the extraordinary flexibility of these 3D carbon skeletons and the presence of voids mitigate the volume variations during the electrochemical process. These 3D carbon materials have been demonstrated to be attractive templates to assemble various nanostructured BMCs for making functional hybrids. For instance, hierarchical $NiCo_2Se_4$ with different morphologies (nanoneedles/nanosheets) were grown on the N-doped 3D porous graphene skeleton by a solvothermal treatment followed by gas-phase selenization process, and the resultant hybrid can be used as a free standing electrode for EES [148]. Recently, a flexible graphene film was prepared by a vacuum filtration method and directly used to grow $FeCo_2S_4$ array by a two-step hydrothermal method [149]. Besides, *in-situ* [150] and *ex-situ* [151,152] growth of BMCs in graphene aerogel/hydrogel has also

been reported. Using an *in-situ* growth strategy, Li *et al.* [150] synthesized 3D $\text{Ni}_x\text{Co}_{1-x}\text{S}_2$ /graphene hydrogels *via* a one-step hydrothermal process using thiourea, $\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$, and $\text{CoCl}_2 \cdot 6\text{H}_2\text{O}$ as precursors. The $\text{Ni}_x\text{Co}_{1-x}\text{S}_2$ particles were distributed homogeneously on the 3D interconnected porous network of graphene nanosheets with pore sizes in the range from several to tens of nanometers. Interestingly, with increasing Ni content, the particle size of $\text{Ni}_x\text{Co}_{1-x}\text{S}_2$ on the nanosheets changed from 50 nm to 1.5 μm due to different electrostatic interactions of Ni^{2+} and Co^{2+} cations with negatively charged graphene nanosheets, in which $\text{Ni}_{0.31}\text{Co}_{0.69}\text{S}_2$ composition showed the best electrochemical results.

Recently, it was demonstrated that the CNT sponge developed by the chemical vapor deposition (CVD) method possesses macroscopic porosity, thermal stability, excellent flexibility, and robustness that have been reported for the compressible substrate [153–156]. Till now only a few studies are reported for the 3D CNT@BMCs hybrid sponge, in which NiCo_2S_4 nanoparticles are uniformly anchored on the CNT sponge by the one-step hydrothermal method [141]. However, the CVD technique has been used for the preparation of most of the 3D carbon substrates such as graphene foam or CNT sponge, which is high-cost and complex. In this regard, N-doped carbon foam (NCF) derived from direct carbonization of commercially available melamine foam can be effective that can accomplish a simultaneous improvement in the form factor flexibility, low cost, lightweight and facilitate the homogeneous growth of active materials [157–159]. Few reports are available in which various morphologies of BMCs including nanoparticle micro-disks, nanotube arrays, or nanosheets were homogeneously dispersed in NCF using both *in-situ* and *ex-situ* strategies [157–160]. For instance, Chen *et al.* [157] used the *in-situ* strategy for uniform dispersion of NiCo_2S_4 nanoparticles in NCF *via* a two-step method, in which first melamine resin was prepared, mixed with Ni-Co aqueous solution, solidified to form hybrid melamine foam, and then annealed under an inert atmosphere with subsequent sulfurization.

Moreover, CC, carbon textiles (CT), or carbon fiber papers (CFP) as a template are popular due to their higher flexibility, rich porous structures, and pore volumes. Compared with graphene or CNT-based 3D bulk templates, extensive effort has been devoted to the deposition of various morphologies of BMCs including nanoparticles, nanowires, nanotubes, nanoflakes, and nanosheets on CC [161–166], CT [167], and CFP [168–171] *via* different methods including hydrothermal/solvothermal and electrodeposition. Note that hydrothermal is the most common and effective approach for the fabrication of CC-based BMCs hybrid. As a typical example, interconnected CoNi_2S_4 nanosheets with different shapes and thicknesses were deposited on CC *via* a precursor transformation route by adjusting the anions in Ni-Co salts [165]. It was observed that the anion has a vital role in the formation of various morphologies, resulting from different growth kinetics during the crystal growth [165]. It was found that CoNi_2S_4 nanosheets obtained with NO_3^- anion were ultrathin and displayed the highest electrochemical performance. MOFs have also been used as precursors to synthesize carbon-embedded BMCs. Using this strategy, hierarchical $\text{Zn}_x\text{Co}_{1-x}\text{S}$ (where $x = 0, 0.25, 0.5, 0.75$, and 1.0) nanoparticle-embedded in NC was directly anchored on a flexible CC by an *in-situ* synthesis strategy, and the best electrochemical performance was achieved by $\text{Zn}_{0.76}\text{Co}_{0.24}\text{S}$

composition [172]. The $\text{Zn}_x\text{Co}_{1-x}\text{S}/\text{NC}$ was prepared by a solution method followed by calcination and a controlled sulfurization process of Zn-Co oxides derived from MOF using TAA as the sulfur source (Fig. 5a). The morphology analysis revealed that the Zn-Co oxides were in nanosheets form, and during the sulfurization process, the nanosheets were gradually converted to nanoparticles according to the Kirkendall effect (Fig. 5b–g).

Hybridization of BMCs with metal foam

Metal foams such as Ni-F are highly conductive and porous templates for the deposition of various electroactive materials to prepare the electrodes for EES devices. Compared with 3D bulk carbon-based templates, metallic foams exhibit better mechanical properties and higher electronic conductivity, but lower surface area and larger density [41]. Till now, a large variety of BMCs with different chemical compositions and morphologies have been grown on Ni-F templates using different methods [173–179]. As a typical example, NiGa_2S_4 yolk-shell microspheres consisting of crumpled nanosheets anchored on Ni-F were prepared through the most common hydrothermal and effective sulfurization process. During the hydrothermal process, the dissolved Ni^{2+} ions in the water solution chemically reacted with Co_3^{2-} and OH^- that were generated *via* a hydrolysis reaction of urea. The NH_4F was used as the activation solvent and served as a buffering agent to adjust the pH value of the solution [178]. During the sulfurization process, the NiGa-LDH (layered double hydroxide) precursor derived from the complex-oriented attachment process was converted into NiGa_2S_4 yolk-shell microspheres based on the Kirkendall effect [178]. Besides, successive ionic layer adsorption reaction (SILAR) has been a simple approach for the preparation of different metal sulfides/oxides nanostructures. Recently, this novel SILAR approach was also used for the growth of 3D hierarchical nickel molybdenum sulfide (NMS) nanoflakes on Ni-F to develop high performance electrode materials (Fig. 5h–l) [173]. The morphology, structure, and electrochemical performance of NMS could be affected by selective SILAR cycles (10, 20, 30, or 40 cycles). It was observed that the density of NMS nanostructure deposited on Ni-F is directly proportional to SILAR cycles and better performance was obtained with 40 SILAR cycles (Fig. 5h–l) [173].

In addition, the morphology and structure of BMCs can be tuned by controlling the concentration of the mixture of aqueous ionic liquid (IL) during the chemical solution method, and desired hierarchical hollow nanostructures can be achieved [177]. For instance, the growth of 1D hollow nanoneedles, 2D porous nanosheets, and 3D hollow nanoarrow arrays of NiCo_2S_4 on Ni-F was achieved through controlling IL 1-octyl-3-methylimidazolium chloride ([OMIm]Cl) concentration using a two-step solvothermal method in which [OMIm]Cl served as both capping agent and solvent that controlled the growth direction of Ni-Co precursor arrays [177]. The better electrochemical properties were obtained with 3D hollow nanoarrow array compared with 1D hollow and 2D hierarchical porous structures due to its high specific surface area, robust structural stability, and unique porous hollow structure [177]. Besides chemical solution routes, the growth of BMCs on Ni-F was also made using the electrodeposition method [174,180]. In addition, few studies are also reported in which carbonaceous material such as graphene was first deposited on Ni-F and then combined with active materials (BMCs). In this way, the issues of pure Ni-F such as lower specific surface area and larger density could be

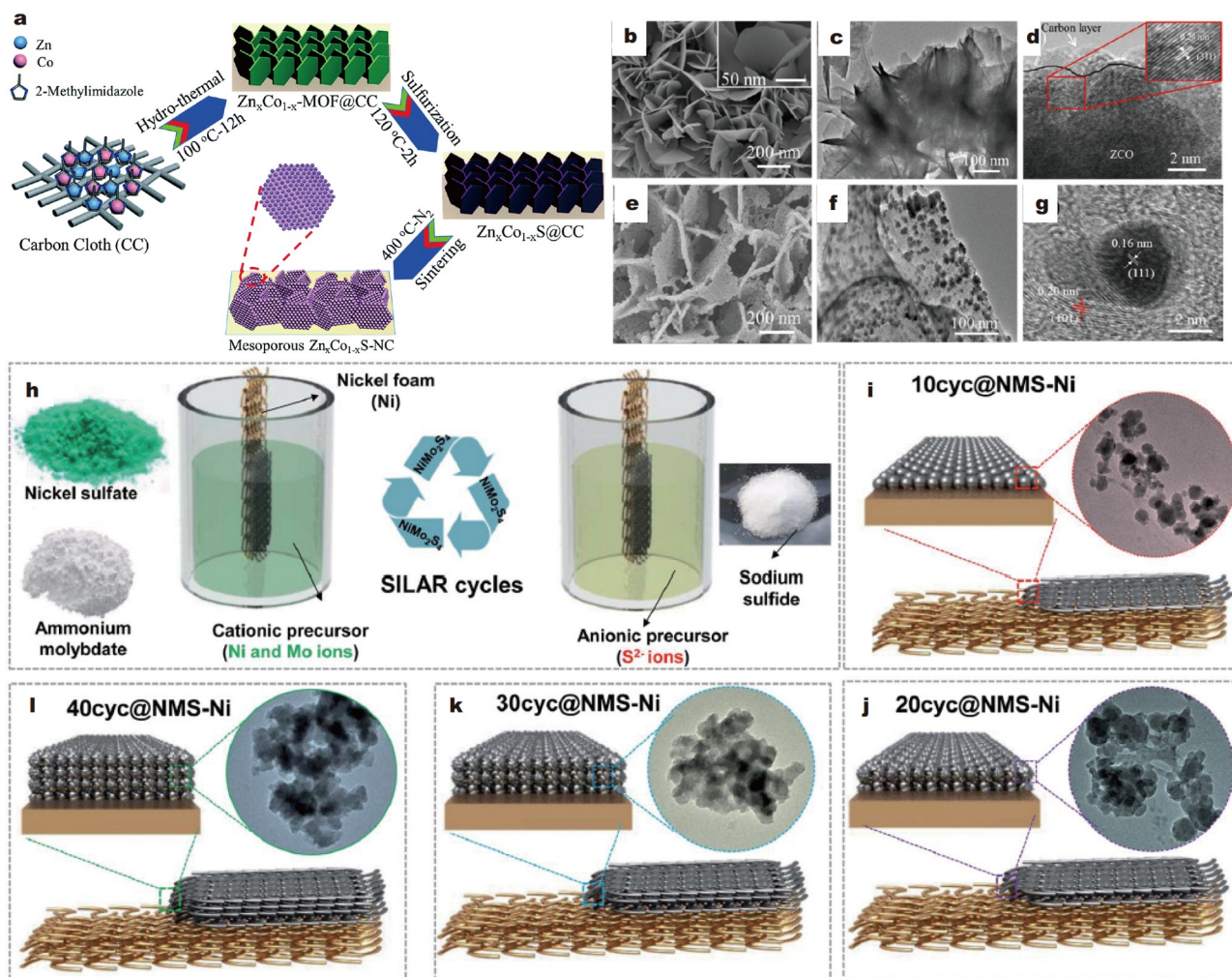


Figure 5 Hybrids of BMCs with various 3D templates: (a) schematic illustration of growing bimetallic MOF-derived nanosheets on a CC substrate and their conversion to mesoporous $Zn_xCo_{1-x}S$ nanoparticles embedded in N-doped carbon. (b–g) Morphologies of $Zn_{0.76}Co_{0.24}O_4$ -NC and $Zn_{0.76}Co_{0.24}S$ -NC-II at the CC substrate. (b) SEM image of ZCO-NC, and (c, d) corresponding low and high-resolution TEM images. (e) SEM image of ZCS-NC-II, and (g, h) corresponding low and high-resolution TEM images. Reprinted with permission from Ref. [172]. Copyright 2019, Royal Society of Chemistry. (h–l) Schematic description of the facile SILAR growth of NMS on the Ni substrate. (h) Deposition process and chemical reactants used for SILAR, and (i) 10cyc@NMS-Ni, (j) 20cyc@NMS-Ni, (k) 30cyc@NMS-Ni and (l) 40cyc@NMS-Ni electrodes. Reprinted with permission from Ref. [173]. Copyright 2019, Royal Society of Chemistry.

improved to some extent. Moreover, seamlessly connected graphene networks prepared on Ni-F by CVD can obtain decent electronic conductivity and can be used as an attractive template to assemble various BMCs [179]. As a typical example, Zhao's group [179] fabricated the $NiCo_{2.1}Se_{3.3}$ nanosheets/3D-graphene/Ni-F through CVD followed by a two-step hydrothermal process. The reported surface of 3D-graphene/Ni-F was smooth with ripple-like wrinkles because of uniform growth of graphene on Ni-F, whereas $NiCo_{2.1}Se_{3.3}$ nanosheets array on the 3D-graphene/Ni-F was uniform, dense and vertical on the surface of 3D-graphene/Ni-F, which can provide high electrochemically active surface area, shortened pathways for charge transport and high efficiency of energy storage [179].

Fabrication of hierarchical nanohybrids of BMCs with metal compounds

To further improve the electrochemical performance and optimize the structural properties of BMCs efficiently, diverse metal compounds including mono/binary metal oxides (hydroxides),

mono/binary metal sulfides or selenides have also been composited with BMCs. Compared with single-component, BMCs compound composites present better electrochemical performance due to their unique properties, controlled structural degradation, full use of synergic effect of different metal ions, and the benefits of dissimilar active components [25]. In particular, heterogeneous junction structures between BMCs and metal compounds can provide more active sites, short diffusion path for electrolyte, expanded contact area at the electrode/electrolyte interface, and fast charge and mass transfer kinetics. For instance, conductive core@shell $NiCoSe_2$ (NCSe) $@Co_9Se_8$ hollow nanospheres were prepared *via* a two-step solvothermal route in which Co_9Se_8 nanosheets were homogeneously grown on a hollow NCSe core [181]. Similarly, various electrochemical active materials such as SnS_2 [182], CoS_2 [183], and $NiMoO_4$ [184], have been combined with different BMCs to build heterostructured composites.

However, BMCs compound composites without any conductive substrates often have low electrical conductivity. More-

over, large surface energy and low ferromagnetism in these nanostructured materials may lead to intense aggregation, causing reduced surface area and number of electroactive sites, resulting in poor performance [185]. To avoid these issues and fully utilize electrochemical active materials, BMCs compound composites with various nanoarchitectures such as heteronanoparticles [186], core-shell nanotubes [187,188], yolk-shell microspheres [189,190], nanosheets arrays [191], wire-like structure [192], and core-shell nanostructured arrays [193] have been directly grown on diverse conductive templates. As a representative example, a 3D macroporous lollipop-like $\text{MnCo}_2\text{S}_4/\text{FeCo}_2\text{S}_4$ heterostructure was deposited on a porous NCF *via* a two-step hydrothermal approach accompanied with an ion exchange process [194]. The hierarchical $\text{MnCo}_2\text{S}_4/\text{FeCo}_2\text{S}_4$ lollipops consisting of porous nanosheet-built MnCo_2S_4 spheres and rough FeCo_2S_4 nanoneedles enhanced the electrochemical active sites and structural integrity. Similarly, a compound composite consisting of small core@shell $\text{CoS}_x@ \text{Cu}_2\text{MoS}_4$ (CMS) structures was effectively and homogeneously deposited on a $\text{MoS}_2/\text{N,S}$ co-doped graphene heteronetwork ($\text{CoS}_x@ \text{CMS-MoS}_2/\text{NSG}$) through a unique route (Fig. 6a-j)) [185]. The formation mechanism of $\text{CoS}_x@ \text{CMS-MoS}_2/\text{NSG}$ involved multiple steps. During the first step, $\text{Co}(\text{thiourea})_4(\text{NO}_3)_2$ com-

plexes were generated in the presence of Co^{2+} cations and thiourea linkers, and these complexes served as active substrates to adsorb Cu^{2+} on their surface. Meanwhile, MoS_4^{2-} anions reacted with Cu^{2+} cations and produced a thin layer of CMS precipitates uniformly depositing around $\text{Co}(\text{thiourea})_4(\text{NO}_3)_2$ complexes. Finally, $\text{Co}(\text{thiourea})_4(\text{NO}_3)_2@ \text{CMS}$ transformed into a core@shell $\text{CoS}_x@ \text{CMS}$ structure *via* a thermal treatment step. Moreover, during the annealing process at high temperatures, the unreacted $(\text{NH}_4)_2\text{MoS}_4$ converted into MoS_2 nanosheets and evenly dispersed on N,S co-doped graphene (Fig. 6f-j). Besides hydrothermal/solvothermal or electro-deposition methods, currently an *in-situ* electrochemical activation approach was developed to make highly porous $\text{NCSe}@ \text{NiOOH}/\text{CoOOH}$ ($\text{NCSe}@ \text{NCH}$) heterostructures decorated on CC as multifunctional electrode for battery applications [195]. First they deposited the porous NCSe nanosheets on CC *via* a two-step hydrothermal/solvothermal process and subsequently transformed them into porous $\text{NCSe}@ \text{NCH}$ heterostructures by an *in-situ* electrochemical phase transformation process [195]. During the phase transformation process, the structure of NCSe skeleton was well preserved along with the formation of abundant electroactive sites that are advantageous for both Faradaic and ORR/OER reactions.

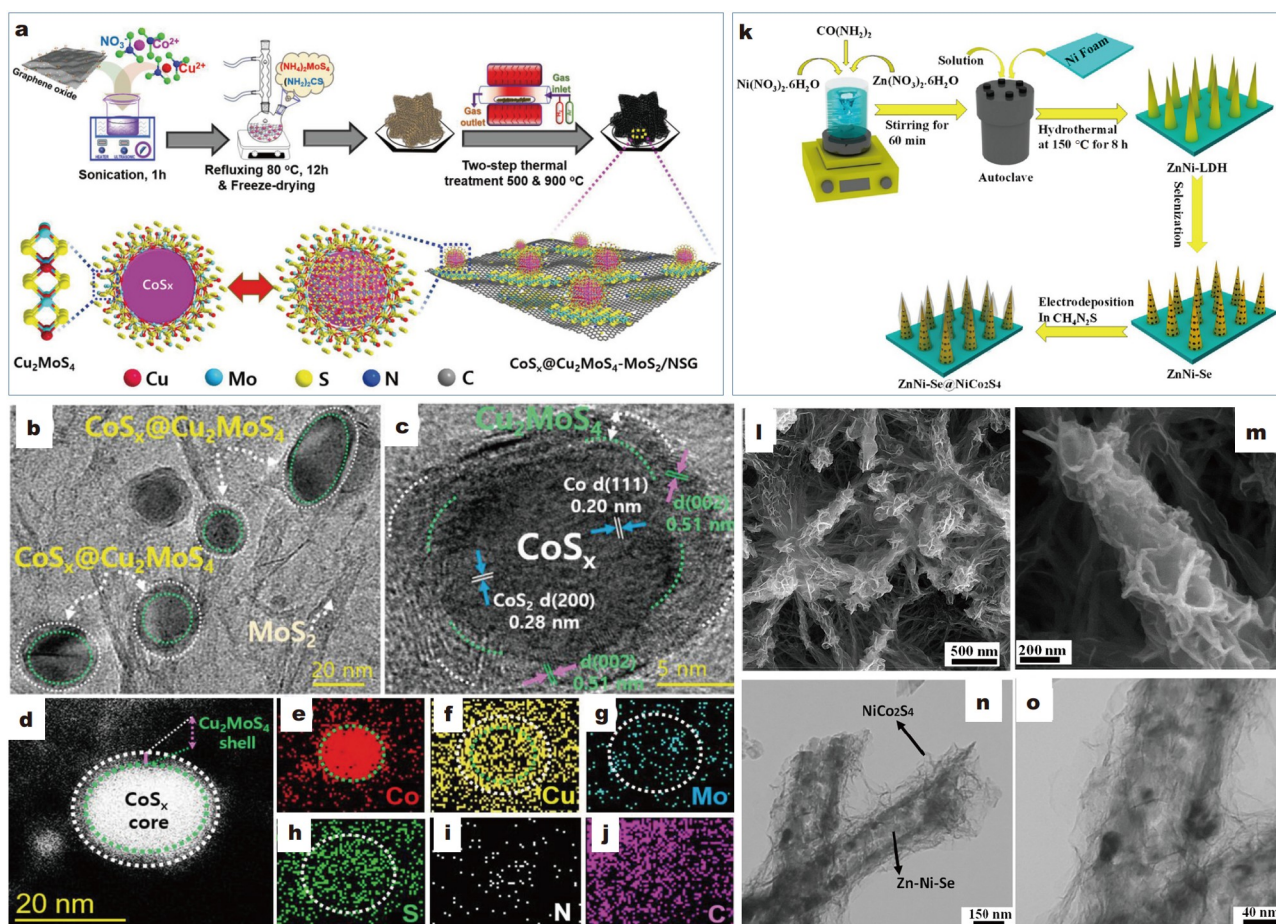


Figure 6 Formation mechanism of various heterostructured BMCs. (a) Schematic displaying for the fabrication of $\text{CoS}_x@ \text{CMS-MoS}_2/\text{NSG}$ hybrid. (b, c) HRTEM images of $\text{CoS}_x@ \text{CMS-MoS}_2/\text{NSG}$ hybrid. (d) STEM image of $\text{CoS}_x@ \text{CMS-MoS}_2/\text{NSG}$ and its EDS color mapping of (e) Co, (f) Cu, (g) Mo, (h) S, (i) N, and (j) C. Reprinted with permission from Ref. [185]. Copyright 2020, John Wiley and Sons. (k) Schematic showing for the formation processes of $\text{Zn-Ni-Se}@ \text{NCS}$ on the Ni-F. (l, m) SEM images of the $\text{Zn-Ni-Se}@ \text{NCS}@ \text{NF}$. (n, o) TEM images of the $\text{Zn-Ni-Se}@ \text{NCS}$. Reprinted with permission from Ref. [199]. Copyright 2020, American Chemical Society.

In addition to carbonaceous templates, BMCs compound composites have also been grown on highly conductive Ni-F. In this context, an extensive effort has been devoted to immobilizing the BMC compound composites on Ni-F [196–204]. As a typical example, hierarchical heterostructured Zn-Ni-Se@NiCo₂S₄ on the Ni-F surface was developed *via* two stages (Fig. 6k) [199]. Specifically, first Zn-Ni nanowires were fabricated on the Ni-F by a hydrothermal process and then converted into Zn-Ni-Se by a selenization process in accordance with the ion exchange mechanism. In the second stage, NiCo₂S₄ (NCS) nanosheets were *in-situ* deposited on the Zn-Ni-Se core *via* an electrodeposition technique. It was revealed that the core 1D Zn-Ni-Se hollow nanowires and the shell 2D NCS nanosheets are interconnected with each other and generate a 3D porous and hierarchical architecture, resulting in the effective and rapid conduction/transmission of electrons and ions (Fig. 6l–o). Such kind of fabrication protocol can be further extended in the synthesis of other kinds of TMC electrodes with core-shell configuration to improve the electrochemical response.

Heteroatom-doped BMCs

In addition to morphological control and hybridization, heteroatom doping is another attractive strategy to strengthen electrochemical performance. Doping of a minor amount of foreign atoms (metal and metalloid elements) into BMCs may cause slight lattice modulation (such as expansion, contraction, or distortion) in crystal structures that can result in the formation of more defects and higher mobility. These crystal defects produce more existing active sites and reduce the strain during the electrochemical process. Besides, foreign atom doping can optimize the electronic properties of BMCs, and improve the electronic conductivity and ionic diffusivity by lowering the diffusion barrier. In addition, it can tune the local electronic environment of host atoms and alter the adsorption and desorption energy, consequently boosting catalytic performance [205]. The phosphorous (P) doping into NiCo₂S₄ is an ideal strategy to tune the structural and electrochemical properties, as physiochemical properties (such as electronegativity and atomic radius) of P atoms are nearly analogous to that of sulfur (S) or selenide (Se) atoms. For the illustration, P-doped NiCo₂S₄ was reported by phosphidation to reveal enhanced electrical conductivity and more diffusional channels due to the enlarged charge carriers and crystal defects, resulting in improved capacitive performance [206]. However, in most cases the fabrication process for both sulfidation/selenization and doping is time-consuming and complicated as multi steps are involved during the synthesis process and may cause unwanted morphology and disordered interfaces or ruin the compound structure [18,206,207]. Therefore, a one-step synthesis process (i.e., phospho-sulfidation/phospho-selenization) could be an attractive strategy owing to lower cost, easier and less time-consuming procedures, and requisite for large-scale production than that of complicated multi-step fabrication processes [208,209]. Recently, Lim *et al.* [205] used only one bifunctional precursor (P₂S₅) for phosphosulfidation and developed 3D hierarchical flower-like P-doped Ni-Fe disulfide (P-doped Ni-Fe-S) microspheres. They used metal chlorides, urea and NH₄F as starting materials. The urea helped in the formation of the LDH structure by releasing OH⁻ and CO₃²⁻ in the fabrication process. NH₄F controlled the morphology of the flower-like morphology, and the 3D flower-like morphology remained preserved after the

phosphosulfidation process. In addition to P doping into BMCs, S or Se atoms have also been doped into BMCs [210,211]. However, the studies on the fabrication of S or Se-doped BMCs for energy storage are quite limited. Lin *et al.* [210] reported the synthesis of free-standing Se-doped nickel-cobalt sulfide (Se-NiCoS) electrode with controllable components using hydrothermal and sulfuration/selenization processes. The appropriate Se doping in Ni-Co-S significantly enhanced the electrochemically active surface area and decreased the charge transfer resistance. Moreover, the role of Se dopants was examined using X-ray photoelectron spectroscopy (XPS) and TEM analysis in which it was concluded that Se dopants were changed into SeO_x, and electrochemical-generated oxyhydroxides (NiOOH and CoOOH) were mainly involved in electrochemical processes [210].

Recently, metal atoms M (M = Fe, Mn, Cu, Zn) doped into simple BMCs and compound BMCs have also been explored to tune the energy storage properties [212–215]. For instance, hierarchical MOF-derived Cu-doped (Co-Ni)₂S₄ nanotubes were prepared by an *in-situ* strategy of sulfurization followed by synchronous etching and doping [216]. Upon sulfurization at high temperatures, simultaneously multiple ions Cu²⁺, Co²⁺, Ni²⁺ reacted with S²⁻, and generated ternary chalcogenides (i.e., Cu(Co-Ni)₂S₄) with a hollow structure in which Cu doping enhanced the electrochemical conductivity, resulting in enhanced performance. However, unraveling the effect of metal doping on the electrochemical performance of BMCs has been remained a big challenge. Lai *et al.* [217] introduced Fe doping domains on the surface of NiCo₂S₄ (Fe-NiCo₂S₄) nanosheets and wrapped on the N,S-doped ordered mesoporous carbon (Fe-NiCo₂S₄@N,S-CMK) for boosted performance (Fig. 7a–f). Further, they demonstrated the effect of Fe doping on the electronic structure of NiCo₂S₄ by density functional theory (DFT). The authors observed a higher density of states (DOS) near the Fermi level in Fe-NiCo₂S₄ (Fig. 7g–l) and hence higher electronic conductivity, mainly ascribed to reduced localization of electrons. This DOS was partially delocalized charged which could be attributed to the lengthened Fe–S bonds (Fig. 7g–l). DFT further revealed that Fe-NiCo₂S₄ surface held a very higher affinity, or much higher IL electrolyte adsorption enthalpy, and enhanced IL polarization effect, therefore leading to improved electrochemical performance.

APPLICATIONS OF BMCs IN EES SYSTEMS

The major target of engineered nanomaterials with well-defined morphology, composition, and crystal structure is to optimize or modulate the electronic and physiochemical properties, thus obtaining better electrochemical performance for EES devices. The resultant nanomaterials obtained from morphological, hybrid, and heterostructure engineering have potential application in various EES devices that are very important to overcome the serious issues of climate change and limited resources of fossil fuels (coal, oil, gas, etc.). Keeping in mind these issues, in the following section we will summarize and discuss the potential of the abovementioned engineered materials in SCs, MIBs, and beyond MIBs, with emphasis on those electrode materials having unique charge mechanisms or excellent energy storage performance.

SCs

SCs have attracted increased attention as a potential candidate

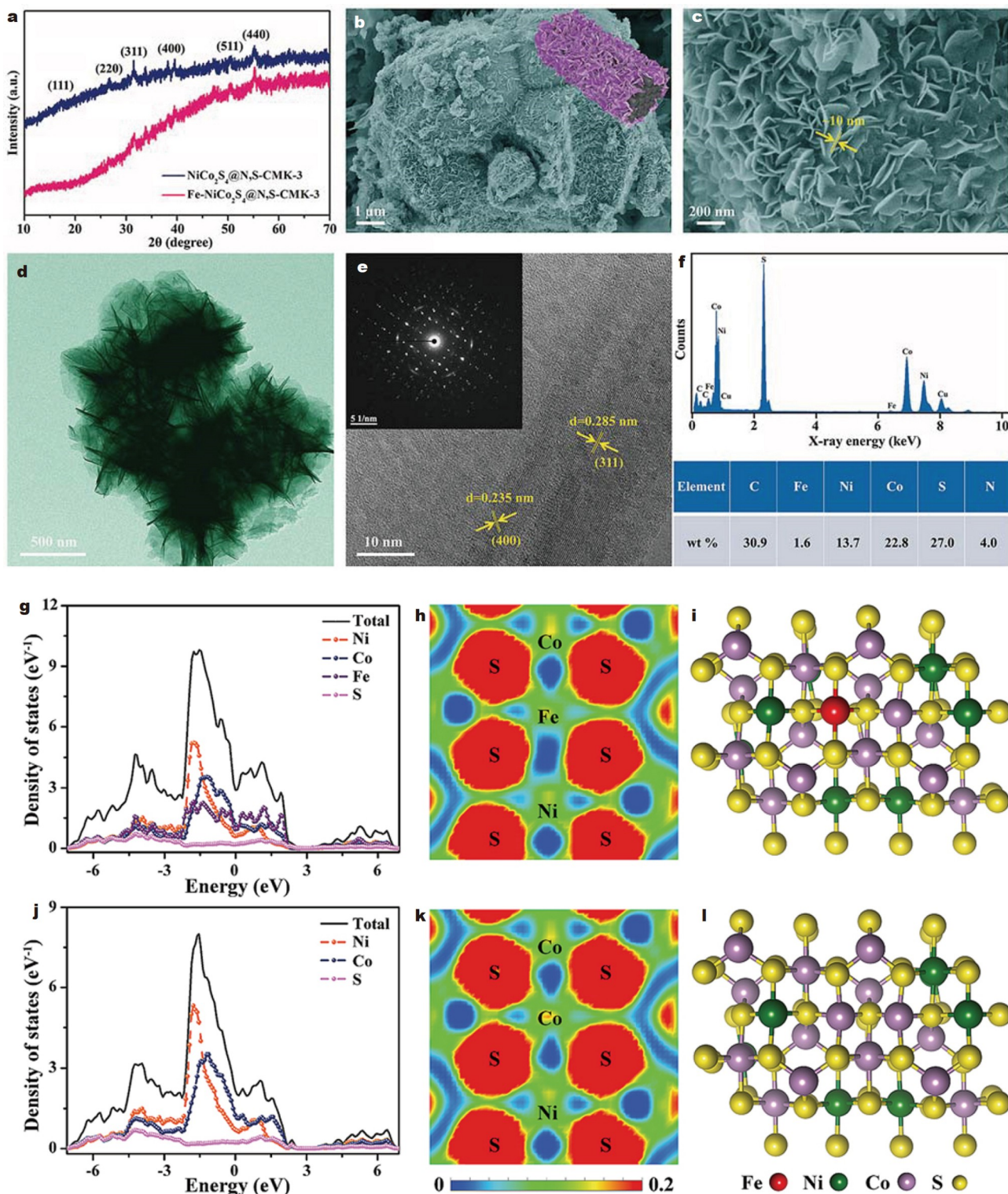


Figure 7 (a–f) Formation of Fe-NiCo₂S₄: (a) X-ray diffraction (XRD) patterns of NiCo₂S₄@N,S-CMK and Fe-NiCo₂S₄@N,S-CMK. (b, c) SEM images, (d) TEM image, (e) HRTEM image of Fe-NiCo₂S₄@N,S-CMK, respectively. Inset: SAED pattern. (f) EDS spectrum of Fe-NiCo₂S₄@N,S-CMK and content of different elements. (g–l) Effect of Fe doping: calculated DOS for (g) Fe-NiCo₂S₄ and (j) NiCo₂S₄. Electron localization function for (h) Fe-NiCo₂S₄ and (k) NiCo₂S₄. Crystal structure of (i) Fe-NiCo₂S₄ and (l) NiCo₂S₄. Reprinted with permission from Ref. [217]. Copyright 2019, Royal Society of Chemistry.

for energy storage systems owing to their high power density, fast charging/discharging characteristics, excellent lifespan, and low maintenance cost. They are mainly categorized into two types based on their charge storage mechanisms: electrical

double-layer capacitors (EDLC) and pseudocapacitors. EDLCs store charge based on adsorption/desorption at electrode-electrolyte surfaces/interfaces, and usually show high cyclic stability, while Faradaic redox reactions are involved in pseudocapacitors

and generally deliver high capacitance. The amount of charge storage in SCs strongly depends on their active materials. Among various studied materials, BMC-based active materials have demonstrated high capacitive properties due to their high electrical conductivity, rich active sites, and large mechanical/thermal stability. However, it is a big challenge to obtain satisfactory energy density and maintain high capacitance at high scan rates or high current density. The rate performance of electrode materials can be improved by simultaneously enhancing the rates of electron transfer and ion diffusion. In this regard, nanostructuring has been approved to develop BMCs to boost capacitive performance. For instance, a nickel manganese sulfide (Ni-Mn-S) hexagonal sheet-in-cage structure with nano-sized open spaces was developed to improve redox reactions and decrease charge transfer resistance [49]. The Ni-Mn-S electrode demonstrated a high specific capacitance (1664 F g^{-1} at 1 A g^{-1} and 785 F g^{-1} at 50 A g^{-1}) due to the synergistic effect between Mn and Ni electrochemical active sites, and improved electronic/ionic conductivity. Besides, hexagonal sheets might inhibit the breakage of nanocages upon redox reactions, which in turn achieved a high utilization of electrochemical active components.

Hollow nanostructured BMCs featured with high surface area, well-defined walls, well-defined hollow interior, uniform shell thickness, large number of active sites, and outstanding electrolyte/ion permeability can be a fascinating approach to enhance the capacitive performance. Up to now, a variety of BMCs with different compositions (such as Ni-Co-S/Se, Cu-Co-S/Se, Ni-Mn-S/Se, Zn-Mn-S, Co-Mo-S/Se) and diverse hollow structured morphologies (sphere, nanotube, capsule, onion, nanobox, and nanosheet) have been reported for SCs. Compared with other compositions, Ni-Co-S/Se with various crystal structures including NiCo_2S_4 , NCS, CoNi_2S_4 , $\text{Ni}_{1.77}\text{Co}_{1.23}\text{S}_4$, $\text{Ni}_{1.5}\text{Co}_{1.5}\text{S}_4$ and $(\text{Ni}_{0.33}\text{Co}_{0.67})\text{Se}_2$ have been extensively reported and demonstrated to exhibit superior capacitive performance. For instance, Zhang *et al.* [218] synthesized core-shell $\text{Ni}_x\text{Co}_{3-x}\text{S}_4$ ($x = 1, 1.5, \text{ and } 2$) micro/nano-spheres and observed the decreasing trend in specific capacity with increasing content of cobalt. The NiCo_2S_4 showed the highest capacity (155 mA h g^{-1}), while the $\text{Ni}_{1.5}\text{Co}_{1.5}\text{S}_4$ presented superior cyclic stability (74% capacity retention after 2000 cycles) and excellent rate performance. This concluded that controlling the content of metal elements in BMCs could provide a viable route to achieve desired electrochemical performance. In addition to sulfides, monodisperse hollow NCS (H-NCS) microspheres with metallic nature were also prepared as high performance electrode materials for SCs [81]. It demonstrated competitive pseudocapacitance (750 F g^{-1} at 3 A g^{-1} after 100 cycles) at ultrahigh mass loading of 7 mg cm^{-2} . The as-assembled activated carbon (AC)/H-NCS-based hybrid device showed high electrochemical performance. A maximum energy density of 25.5 W h kg^{-1} at a power density of 3.75 kW kg^{-1} was achieved along with high cycling life of 82.3% capacity retention after 5200 cyclic voltammetry (CV) charge/discharge cycles (Fig. 8a–e). More interestingly, with a systematic electrochemical and physicochemical investigation, intrinsic EES mechanisms of the H-NCS electrode in aqueous KOH electrolyte over CV scanning discovered the electrooxidation-generated biactive CoOOH/NiOOH phases, instead of the H-NCS, which is responsible for the significant pseudocapacitance (Fig. 8f–k).

Integrating active materials with carbonaceous materials are

another efficient approach to improve the capacitive performance of BMCs. These carbonaceous materials can not only serve as templates to support the growth of nanostructured BMCs but also improve the electrical conductivity and as well relieve the strain generated during repeated cycling. In the last decade, extensive effort has been made to synthesize the nano-composites of various kinds of BMCs (Ni-Co-S/Se, Cu-Co-S/Se, Zn-Co-S, Ni-Fe-S) with traditional carbon materials (such as pyrolytic carbon and natural graphite) and novel carbon materials (such as graphene, CNTs, and CC) to improve the performance of SCs. Among various BMCs, Ni-Co-S/Se is the most common active materials that have been composited with carbonaceous materials. For instance, integrated hybrid architecture consisting of edge site-enriched Ni-Co-S nanoparticles and graphene frameworks (Ni-Co-S/G) by the *in-situ* chemically converted process was reported [126]. The Ni-Co-S/G hybrid exhibited high capacitance (1492 F g^{-1} at 1 A g^{-1}), superior rate performance (96% retention when the current density was increased from 1 to 50 A g^{-1}), and outstanding electrochemical stabilities due to intimate contact between Ni-Co-S particles and highly conductive graphene matrices, presence of abundant electroactive active sites in Ni-Co-S edge sites, and strong affinity for OH^- in the electrolyte. Moreover, Ni-Co-S/G hybrid-based asymmetric SCs exhibited a high energy density of 43.3 W h kg^{-1} at a high power density of 22.1 kW Kg^{-1} . In another report, the influence of CNT contents added to the composite (CNT/ NiCo_2S_4) on the capacitive performance was also investigated to get the optimal value [219]. The capacitance of the composites increased with increasing content of CNTs from 0 to 40 mg but decreased from 40 to 60 mg. Therefore the addition of 40 mg of CNTs to the composite electrode exhibited the highest capacitance that can be attributed to the synergistic effect of the double-layer capacitance of the CNTs and pseudocapacitance of NiCo_2S_4 . However, when the amount of the CNTs exceeded 40 mg, the pseudocapacitance of NCS has a smaller effect on the electrodes compared with the double-layer capacitance of the CNTs; thus the electrochemical performance was decreased instead. Apart from Ni-Co-S/Se, the decoration of Cu_2CoS_4 nanoparticles on nitrogen-doped graphene ($\text{Cu}_2\text{CoS}_4/\text{NG}$) was also presented in which NG presents a high specific surface area to decrease the self-accumulation and confines the shape of Cu_2CoS_4 nanoparticles to boost the electrochemical performance [130].

The afore-mentioned BMCs/carbonaceous composites usually require dead elements (conductive agent, binders, and current collectors) to prepare the electrodes. These additional elements not only increase the weight of the device but also block the active sites and result in poor rate performance. To avoid the dead elements and completely utilize the electrochemically active materials, nanostructured BMCs with various morphologies such as nanoparticles [141,172,220], burl-like [168], nanowires [221], nanorods [175], nanotubes [222,223], nanoneedles [170,224], nanowedges [176], and nanosheets [158,161,162,166] have been directly deposited on diverse 3D bulk and highly conductive templates as integrated electrodes for SCs. One of the first related studies was reported by Chen *et al.* [222], in which a self-standing NiCo_2S_4 nanotube array was *in-situ* deposited on Ni-F by hydrothermal steps and used as a free-standing electrode for SCs. The NiCo_2S_4 nanotube array on the Ni-F effectively lowers the inactive components and enhances the surface area of active materials due to the ultrathin wall which can get

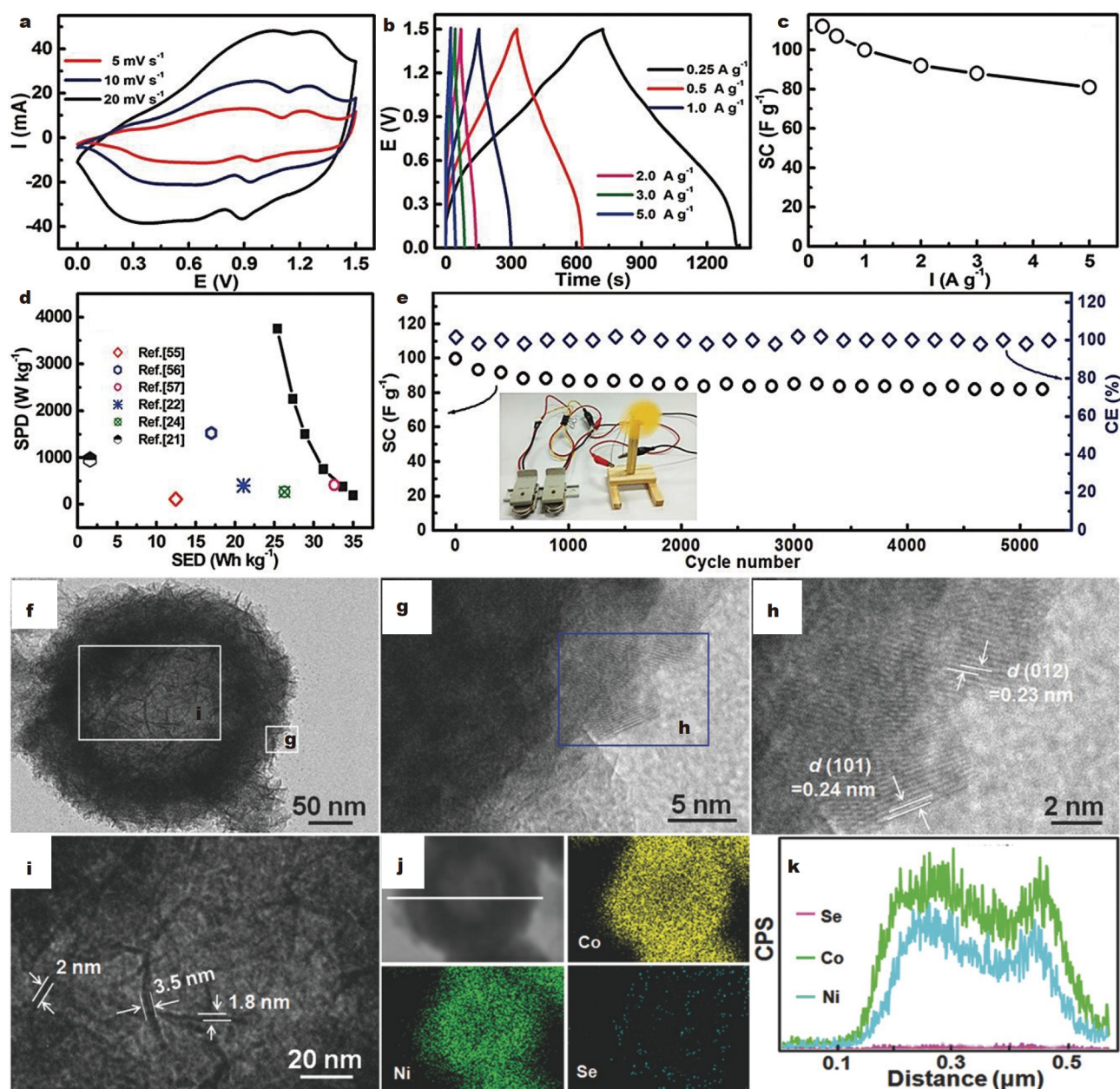


Figure 8 (a–e) Electrochemical properties of the assembled AC//H-NCS hybrid device: (a) CV curves. (b) Chronopotentiometry (CP) profiles. (c) Specific capacitance *versus* current density. (d) Ragone plot compared with other selenide-based asymmetric cells. (e) Cycling behaviors along with the Coulombic efficiency profile. The inset in panel (e) shows an electric fan powered by the hybrid cells in parallel. (f–k) Morphological and structural evaluation after 100 CV cycles: (f) TEM image. (g, h) HRTEM images, (i) Magnified TEM image of rectangle region in panel (a). (j) EDS elemental mapping images acted on an individual NCSe sub-microspheres after CV cycles. (k) Linear sweep EDS signals along the white line in panel (j) as indicated. The images in panels (g–i) are the magnified images of rectangle regions in panels (f) and (g) as indicated. Reprinted with permission from Ref. [81]. Copyright 2018, John Wiley and Sons.

high utilization of redox sites at high active mass loading. At a high electroactive material mass loading (6 mg cm^{-2}), the hybrid electrode presented an ultrahigh capacitance (14.39 F cm^{-2} at 5 mA cm^{-2}) with excellent rate capability (67.7% capacitance retention at 150 mA cm^{-2}) and cycling performance (92% retention after 5000 cycles). Excitingly, the NiCo_2S_4 -based asymmetric SCs delivered a high areal capacity (4.68 F cm^{-2} at 10 mA cm^{-2}), energy density (31.5 W h kg^{-1} at $156.6 \text{ W h kg}^{-1}$), and power density (2348.5 W kg^{-1} at 16.6 W h kg^{-1}). Recently, NiCo_2S_4 nanoparticles with average sizes of 20–25 nm were uniformly anchored on a 3D compressible CNT sponge by a simple hydrothermal process and used as the compressible

electrode for SCs [220]. The mass loading of NiCo_2S_4 was changed by simply altering the hydrothermal reaction time and the highly dense NiCo_2S_4 nanoparticles with a smoother surface on the CNT sponge were obtained with an optimal reaction time of 10 h and presented superior electrochemical performance (Fig. 9a–g). Most impressively, the assembled asymmetric SC with $\text{NiCo}_2\text{S}_4/\text{CNT}$ sponge as cathode and $\text{Fe}_2\text{O}_3/\text{CNT}$ sponge as anode, not only exhibited a high specific capacitance of 117 F g^{-1} at 1 A g^{-1} , the superior energy density of 41.6 W h kg^{-1} , and excellent cyclic stability (82% after 5000 cycles upon 80% strain), but also displayed good compression and flexibility (Fig. 9h–m). Contrary to simple nanostructured BMCs on 3D bulk materials,

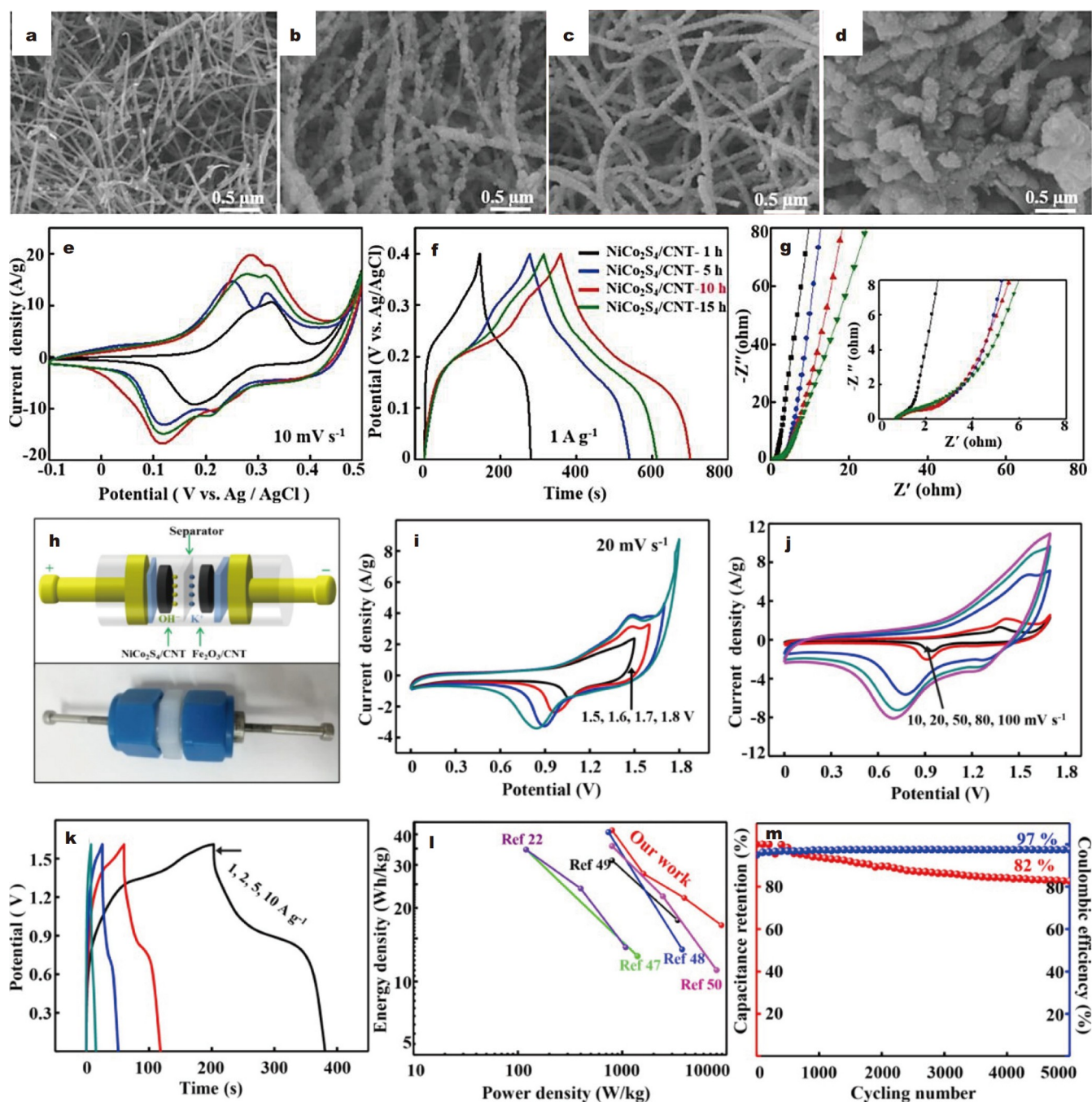


Figure 9 (a–g) The influence of mass loading of NiCo_2S_4 on the electrochemical properties: (a–d) SEM images and (e–g) the corresponding electrochemical properties in 3 mol dm^{-3} KOH of $\text{NiCo}_2\text{S}_4/\text{CNT}$ sponge electrodes by solvothermal treating at 180°C for diverse reaction times: (a) 1 h, (b) 5 h, (c) 10 h, (d) 15 h, (e) CV curves, (f) galvanostatic discharge/charge (GCD) curves, and (g) Nyquist plots of electrochemical impedance spectroscopy. (h–m) The capacitive performance of $\text{NiCo}_2\text{S}_4/\text{CNT}/\text{Fe}_2\text{O}_3/\text{CNT}$ device: (h) schematic diagram and optical image of a highly compressible asymmetric SC, (i) CV curves in different potential windows, (j) CV curves at various scan rates, (k) GCD curves at different current densities between 0 and 1.6 V, (l) the Ragone plots, and (m) the cycle properties of the device. Reprinted with permission from Ref. [220]. Copyright 2021, American Chemical Society.

hybrid BMCs with hierarchical nanoarchitectures have also been grown on 3D conductive templates, signifying improved capacitive performances [102,179,225–229]. Such kind of structures not only further increased the conductivity, but also was expected to enhance the electroactive sites. For instance, $\text{Zn}_{0.76}\text{Co}_{0.24}\text{S}$ nanoparticles embedded in NC were directly deposited on flexible CC and used as the electrode for SC with high pseudocapacitive charge storage [102]. The optimized $\text{Zn}_{0.76}\text{Co}_{0.24}\text{S}-\text{NC}$ electrode delivered a high capacitance of

2132.2 F g^{-1} at 1.25 A g^{-1} , excellent rate performance, and exceptional high cyclic stability (95.63% capacitance retention after 10,000 cycles).

Furthermore, hierarchical compound composites consisting of BMCs and high pseudocapacitive materials have displayed better electrochemical properties compared with a single component. These compound composite materials provide multiple reactive equivalents, intriguing hetero-interfaces, distinctive ion-permeable bulk microstructure, fast pathways for ion/electrolyte

transfer, and appealing synergetic structural/compositional/compositional contributions, resulting in enhanced electrochemical performance. Until now, many electroactive materials including metal oxides (NiO [196], MnO₂ [230], NiMoO₄ [184], NiCoO₂ [193], Ni₃V₂O₈ [231], CoMoO₄ [232]), metal hydroxides (Co(OH)₂ [192,199,233], Ni(OH)₂ [188,201,202,234], Ni-Mn LDH [235,236], Ni/Co LDHs [237], FeOOH [230], Co_xNi_{1-x}(OH)₂ [230], NiCo₂(CO₃)_{1.5}(OH)₃ [238]), metal sulfides (CoS_x [239], CoS₂ [183], Co₃S₄ [240], Co₉S₈ [181,189,241], MoS₂ [242]), metal selenides (MoSe₂ [27,243], Ni₃Se₂ [19]), metal phosphides (NiP [198], NiFeP [191]), and polypyrrole [244,245] have been combined with diverse BMCs as high performance electrodes for SCs. Most of these diversified heterostructured BMCs nanoarrays are grown on highly conductive substrates such as Ni-F, graphene, 3D graphene sponge, carbon paper, and CC. As a typical example, FeCo₂S₄@Ni(OH)₂ with a hierarchical layer-by-layer 3D network was deposited on Ni-F and presented excellent specific capacitance (2984 F g⁻¹ at 5 mA cm⁻²) and cycling stability (95.7% after 5000 cycles) due to the distinctive layer-by-layer structure and the synergy between FeCo₂S₄ and Ni(OH)₂ nanosheets [202]. The all-solid-state asymmetric SC based on FeCo₂S₄@Ni(OH)₂/rGO delivered a maximum energy density of 64 W h kg⁻¹, a maximum power density of 10.2 kW kg⁻¹ and outstanding cycling performance (92.9% after 10,000 cycles). Moreover, compound composites of two dissimilar BMCs have also been developed as electrode to obtain satisfying capacitive performance [187,194,199,203,204,246,247]. For example, the nanotube-built multitripod arrays of dissimilar BMCs composite (FeCo₂S₄-NiCo₂S₄) on a silver-sputtered textile cloth was fabricated [246]. The FeCo₂S₄-NiCo₂S₄ was used as flexible electrode for SCs and showed superior capacitive per-

formance than individual components MCo₂S₄, which was ascribed to the synergy of Faradaic redox reaction of individual components (FeCo₂S₄ and NiCo₂S₄). The free standing FeCo₂S₄-NiCo₂S₄ electrode delivered high capacitance (1519 F g⁻¹ at 5 mA cm⁻²), and excellent rate capability (85.1% retention at 40 mA cm⁻²), attributed to highly porous and robust unique multitripod architectures. Moreover, the assembled flexible all-solid-state symmetric device showed high energy density (46 W h kg⁻¹ at 1070 W kg⁻¹), and high cycling stability with capacitance retention of 92% upon 3000 cycles (Fig. 10a-f). Interestingly, this flexible device can be twisted and showed excellent reliability/stability with no obvious capacitance degradation under huge twisting configuration, indicating its merit in wearable electronic devices (Fig. 10g, h). Impressively, the area of the device can be adjusted by connecting such flexible capacitors in series and the capacitance increased linearly with increasing area of the device, signifying the possibility of combining of SCs to meet different energy output requirements (Fig. 10i-k).

MIBs

MIBs such as LIBs, SIBs, and PIBs have been serving humankind for the past several decades as one of the most efficient energy storage systems and assist in the realization of smart and portable technology due to their high energy density, pollution-free operation, higher efficiencies, and environmental benignity. Many state-of-the-art nanostructured electrode materials for MIBs have been developed to enhance their electrochemical storage. For example, mono TMCs like MoS₂, MoSe₂, SnS_x, FeS_x, FeSe_x, CoS_x, CoSe_x have been widely investigated as attractive anode materials for LIBs, SIBs, and PIBs. In recent years, BMCs

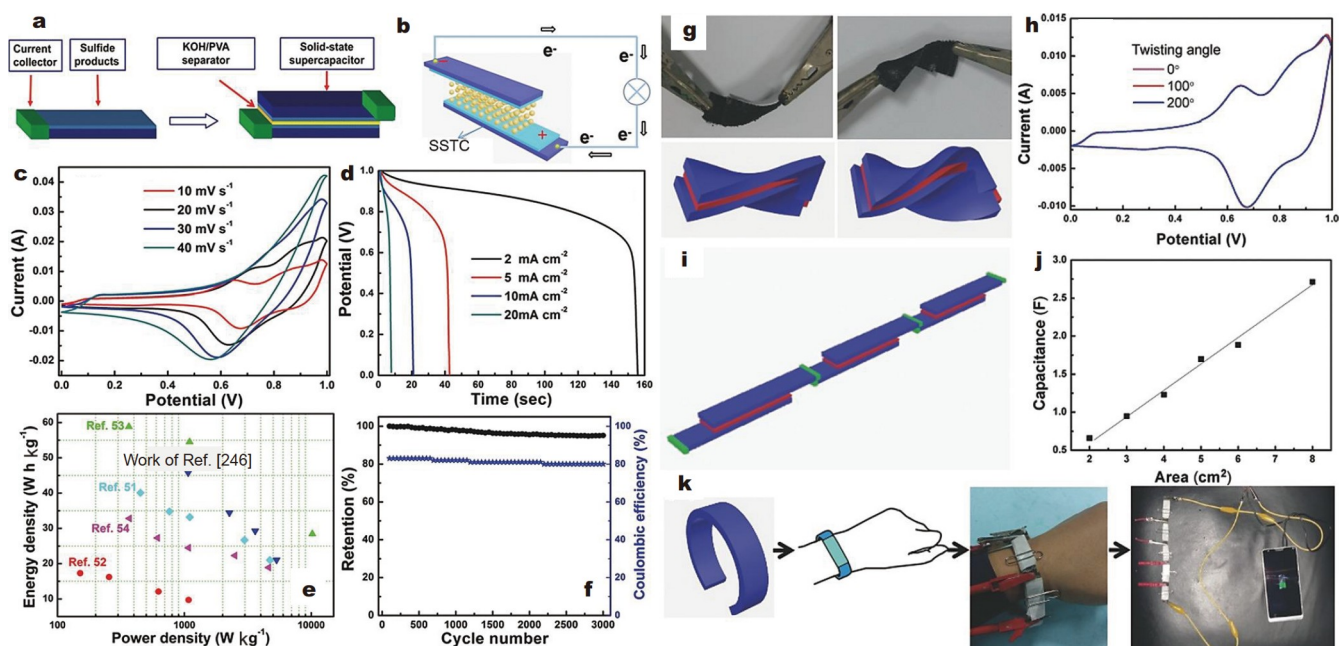


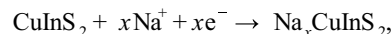
Figure 10 Schematic illustrations of (a) assembled structure of an all-solid-state symmetric SC and (b) electron transfer in a working capacitor. (c) CV curves at various scan rates and (d) charge-discharge curves in the potential range from 0 to 1.0 V of the symmetric device with the FeCo₂S₄-NiCo₂S₄ electrode. (e) Ragone plots of the device and some other reported SCs. (f) Capacitance retention and Coulombic efficiency over 3000 charge-discharge cycles at a current density of 10 mA cm⁻². (g) Digital photos and schematic diagrams of an all-solid-state device under different twisting angles. (h) CV curves of solid-state SC at different twisting angles. (i) Schematic illustration of the connection of SCs in series. (j) Areal capacitance of single FeCo₂S₄-NiCo₂S₄ electrode as a function of the textile area measured at the discharge current of 1 mA. (k) Schematic illustration of wristband made by connecting five SCs devices in series, and a digital photo showing a mobile phone charged by the SC-integrated wristband. Reprinted with permission from Ref. [246]. Copyright 2017, John Wiley and Sons.

with higher electrical conductivity and specific capacity have attracted enormous attention and display better alkali (Li^+ , Na^+ , K^+) ion storage properties than mono TMCs. Nevertheless, the conversion/alloying reaction of BMCs with alkali ions causes a large volume expansion which produces the strain and delaminates the active material from the current collector, leading to rapid capacity fade and decreased cyclic stability. Nanostructure engineering can be an efficient way to tackle this critical problem and effectively improve ionic kinetics. Using the nanostructure engineering strategy, extensive effort has been devoted to producing high performance BMC-based electrode materials for MIBs [86,91,93,94,182,248–250]. For instance, by employing ZnCo_2 -glycolate microspheres as a template, hollow $\text{Zn}_{0.33}\text{Co}_{0.67}\text{S}$ microspheres were prepared *via* an ion exchange process and used as anode for both LIBs and SIBs [66]. They exhibited a reversible capacity of 540 mA g^{-1} at 0.5 A g^{-1} after 200 cycles for LIBs, whereas a discharge capacity of 420 mA h g^{-1} at current density of 0.5 A g^{-1} over 50 sodiation/desodiation cycles was achieved [66]. The high Li/Na storage performance was ascribed to the hollow interior that not only serves as a reservoir for the electrolyte to deliver high Li/Na ion flux across the shortest distance, but also accommodates the volume variation upon repeated Li/Na insertion/extraction. In general, most of the BMCs usually involved the conversion/alloying reaction mechanism along charge storage at a lower voltage, resulting in fast capacity fading due to huge volume variation. Recently, Yan *et al.* [86] discovered a stepwise intercalation-conversion-intercalation reaction mechanism in CuInS_2 using *in/ex-situ* spectroscopy and microscopy techniques (Fig. 11a–h). The reversible Na intercalation-extraction reaction within the low voltage range was aroused due to the introduction of indium species in CuInS_2 and resulted in high electrochemical stability. Specifically, in the initial sodiation process, first the Na^+ ion was intercalated to the CuInS_2 , and subsequently conversion reaction exhibited the generation of Cu , Na_2S and $\text{Na}_y\text{-In}_6\text{S}_7$ with an enormous contribution of capacity. Lastly, within a low voltage range, the generated $\text{Na}_y\text{-In}_6\text{S}_7$ contributed to a stable Na^+ intercalation-extraction process. Due to this unique reaction mechanism, CuInS_2 showed superior cycling stability compared with Cu_2S (for CuInS_2 , the capacity decay per cycle within 1000 cycles at current density of 5 A g^{-1} was 0.027%, while this was 0.325% loss per cycle at 2 A g^{-1} in case of Cu_2S) (Fig. 11i).

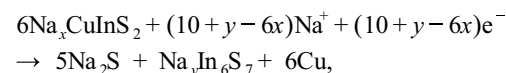
The schematic of overall reaction mechanism is described as follows:

Sodiation process:

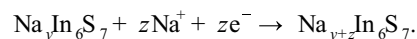
intercalation:



conversion:

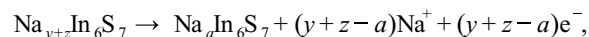


intercalation:

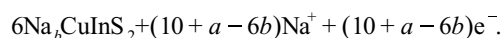
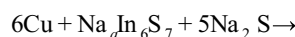


Desodiation process:

deintercalation:



conversion and desodiation:



This unique charge storage mechanism efficiently improves the kinetics to obtain excellent reversibility and rate performance. Taking into account the novel functions and diversity of BMCs, this unique stepwise reaction process can also be applied in other BMCs to achieve high battery performance.

The fabrication of nanohybrids with different carbonaceous materials is another effective strategy to alleviate the volume variation of BMC-based electrode materials for alkali ion storage due to the strong mechanical flexibility of these carbon materials. The carbon materials can also enhance the electronic conductivity of resultant nanohybrids, resulting in high rate capability, and improved cyclic stability, and prohibit the self-aggregation of BMC nanostructures. The carbonaceous materials can be integrated with BMCs in two ways: (i) combining of BMCs with pyrolytic carbon, (ii) growth of BMCs with various carbonaceous matrices. Generally, the pyrolytic carbon is in amorphous form and has been extensively used to *in/ex-situ* decorate the BMCs for alkali ion storage [104,116]. For example, hollow mesoporous carbon nanospheres embedded with ultra-fine cobalt iron selenides were reported as an anode material for PIBs. The as-made hybrid structure showed a high specific capacity (485 mA h g^{-1} after 200 cycles at 100 mA g^{-1}) and excellent rate performance (272 mA h g^{-1} at 2000 mA g^{-1}) [115]. The ultrafine bimetallic selenides confined within abundant pores not only mitigate the volume expansion but also prohibit the aggregation of nanoparticles, whereas hollow mesoporous carbon nanospheres act as conductive templates and structural skeletons. Furthermore, a hierarchical porous Fe_2CoSe_4 structure impeded into a thin carbon matrix was prepared *via* an exclusive approach and presented high and stable capacity in Na-ion half and full-cells [108]. This material showed excellent cycling stability (350 mA h g^{-1} at 4000 mA g^{-1} after 5000 cycles) in a Na-ion half-cell and a specific capacity of $247.6 \text{ mA h g}^{-1}$ at 200 mA g^{-1} up to 100 cycles in a Na-ion full-cell (Fig. 12a–e).

The growth of BMCs with different carbonaceous matrices including graphene, CNTs and CNFs can also be an intriguing strategy to improve the Li/Na/K ion storage performance. Among various carbonaceous matrices, graphene is intensively hybridized with BMCs for use in LIBs/SIBs/PIBs. For example, a SnCoS_4 /graphene hybrid was fabricated *via* a hydrothermal method and used as an anode for LIB [129]. This SnCoS_4 /graphene hybrid exhibited a high reversible capacity of 940 mA h g^{-1} at a high current density of 2000 mA g^{-1} after 2000 cycles, which is higher than that of SnS_2 /graphene and CoS_2 /graphene [129]. The superior lithium storage of SnCoS_4 /graphene was ascribed to smaller sizes of SnCoS_4 hybrid nanocrystals and well dispersion onto graphene nanosheets, which provide more interfaces and active sites. Moreover, the production of Co nanoparticles during the electrochemical conversion process of SnCoS_4 can enhance electrode kinetics and cyclic stability. Till now, many other reports have shown the fabrication of CuCo_2S_4 -rGO [127,131], MnSb_2S_4 -rGO [119], $\text{Ni}_3\text{Co}_6\text{S}_8$ -rGO [124], Cu_2SnS_3 -rGO [128], $\text{Cu}_2\text{Sn}_3\text{S}_7$ / Cu_2SnS_3 -rGO [252], and yolk-shell heterostructured $\text{Ni}_2\text{P}_{1-x}\text{S}_x/\text{Ni}$ /carbon/graphene [190] composites for LIBs/SIBs/PIBs with improved reversible capacities and/or cycling/rate performances. Interestingly, single/or dual heteroatom doping into rGO can tune the electrical and electrochemical properties of rGO, which

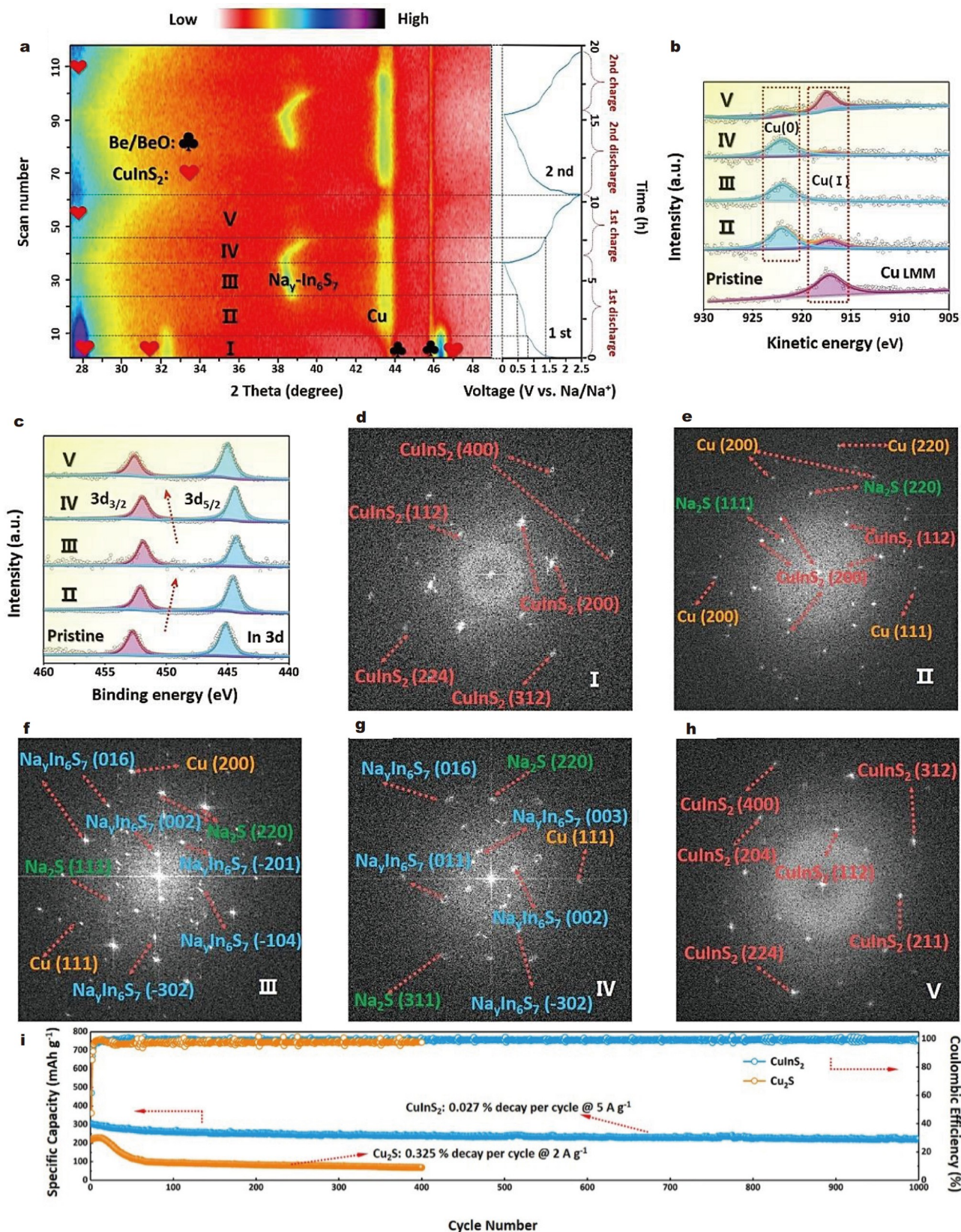


Figure 11 (a–h) Reaction mechanism of CuInS₂ as SIB anode: (a) *in situ* XRD 2D contour plot. XPS spectra of (b) Cu LMM, and (c) In 3d at different reaction stages. (d–h) Fast Fourier transform patterns derived from *ex-situ* HRTEM at different reaction stages. (i) The comparison of cycling stabilities of CuInS₂ and Cu₂S. Reprinted with permission from Ref. [86]. Copyright 2020, American Chemical Society.

can further assist in improving the Li/Na storage [132]. For instance, Liu *et al.* [122] fabricated the N/S dual-doped rGO encapsulating hollow ZnSnS₃ cube to improve the slow kinetics, unsatisfactory rate performance and poor cyclic stability of metal sulfides. As an anode for SIB, this design demonstrated a high discharge capacity (501 mA h g⁻¹ at 100 mA g⁻¹ after 100 cycles) and an excellent reversible capacity (290.7 mA h g⁻¹ at 1000 mA g⁻¹ after 500 cycles) [122]. In addition to 2D graphene, hybrid nanostructures of BMCs with other carbon matrices such as 1D CNTs and CNFs, have also been used as anodes for LIBs/SIBs, and demonstrated increased charge storage performances than their individual counterparts due to good conductivity of CNTs/CNFs and the high electrochemical activity of BMCs [136,137,142,253]. Besides carbonaceous conductive matrices, a recent study is reported in which conductive polypyrrole (PPy) was decorated on CuCo₂S₄ with a core-shell like structure and applied as an anode electrode for half and full-cell LIBs with enhanced performance [254].

The charge storage performance of BMCs for LIBs/SIBs can also be improved by growing the nanostructured arrays on 3D conductive templates including CC [164,251], 3D graphene foam [148], 3D graphene aerogel [255], carbon foam [160], CFP [171], Ni-F [256–259] to make free standing electrodes and eliminate the dead elements (binder and conductive agents, etc.). These 3D templates provide a high surface area, excellent conductivity, and flexibility to hybrid structures. Besides, the 3D network of nanostructured arrays provides a high specific surface area, enough void space, shortened pathways for charge transport, easy diffusion of electrolyte, and strong mechanical resilience. As a typical example, a 3D network array of NiCo₂S₄ nanosheets was grown on CC *via* a hydrothermal route followed by a sulfurization process and used as free standing anode for LIB [251]. This NiCo₂S₄/CC array delivered an excellent lithium storage performance including outstanding discharge capacity (1275 mA h g⁻¹ at 1000 mA g⁻¹), good cyclic stability (1137 mA h g⁻¹ after 100 cycles at 1000 mA g⁻¹), and high rate capability (340 mA h g⁻¹ at 5000 mA g⁻¹). Excitingly, *in-situ* TEM was used to investigate the mechanical strain produced in NiCo₂S₄ during the lithiation process. During the lithiation process, the NiCo₂S₄ nanosheet continued to expand and after full lithiation, a total volume expansion of 60% was observed (after 20 min) (Fig. 12f–i). The relatively small volume expansion, along with negligible changes in dimension and morphology, no cracking or fracture of NiCo₂S₄ nanosheets after full lithiation, was attributed to the mesoporous nature of nanosheets [251].

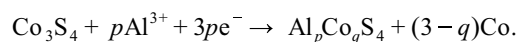
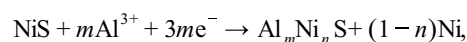
However, all the BMCs' structures prepared in the above-mentioned composites are non-layered. The alkali ion diffusion rate can be further accelerated by designing the layered structure with large interlayer spacings, highlighting the significance of expanded interlayer spacing enabling faster ionic kinetics. So far only a few studies have reported on alkali ion storage of few-layered BMCs with a wide interlayer spacing [60,85]. For example, Chen *et al.* [60] prepared hollow nanospheres consisting of a layered CMS material and amorphous carbon (CMS1) with large interlayer distance (~0.51 nm for (002) crystal plane), promoting the rate capability and cyclic stability. Interestingly, using *ex situ* XPS and *in situ* X-ray absorption spectroscopy, they discovered the conversion mechanism in the carbonate-based electrolyte, while intercalation mechanism in ether-electrolyte, thereby allowing fast Na⁺ storage perfor-

mances. Moreover, with the introduction of rGO in CMS1 composite, the resultant CMS1-rGO composite still preserved the hollow structural integrity with smaller charge transfer resistance (R_{ct}), thus improving the rate performance (131.9 mA h⁻¹ at 5000 mA g⁻¹) and cyclic stability (95.6% after 2000 cycles), while with the full cell, still excellent cycling stability (75.5% after 500 cycles) was achieved.

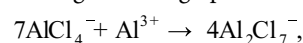
Besides monovalent cation batteries (LIBs/SIBs/PIBs), rechargeable ion batteries based on multivalent cations such as Mg²⁺, Al³⁺, Zn²⁺ can be the future energy storage devices due to their high energy density, low cost, and relatively large abundance in the Earth's crust [260–263]. The working principle of multi-IBs is similar to that of mono-valent ion batteries (LIBs/SIBs/PIBs) in many ways, except the use of multivalent ion instead of mono-valent ion. Recently, BMCs have also been explored as cathode materials for multi-IBs [74,79,118]. For instance, CMS is a layered type material that has been used as conversion-type anode for LIBs/SIBs currently; it is demonstrated that layered structure of I-phase CMS with different morphologies like nanotubes, nanosheets and hollow polyhedra can serve as an ideal host for reversible Mg²⁺ intercalation/de-intercalation [79]. It was discovered from *ex-situ* XRD, Raman, XPS, and TEM results that the crystal plane (002) expands/contracts during Mg²⁺ intercalation/de-intercalation processes 3.12 Å (Mg-intercalated) and 3.06 Å (Mg-deintercalated) accompanied by the valence state change of Mo and Cu elements (Fig. 13a–h). Moreover, it was further demonstrated that hollow polyhedral CMS (CMS-H) nanocages showed better Mg²⁺ ion storage compared with CMS nanosheets (CMS-S), attributed to ultra-thin walls of the CMS-H, which can accommodate the strain and facilitate short-range charge transport pathways, signifying the privilege of hollow structure beyond nanosheets (Fig. 13i, j) [79].

Aluminum ion battery (AIBs) is another kind of multi-IBs; however, the development of highly efficient cathode materials for AIBs is at the preliminary stage. Recently it was reported that the LDHs derived BMCs can be an effective strategy to develop high performance cathodes for AIBs [118]. For example, Xing *et al.* [118] synthesized a composite consisting of nickel-cobalt sulfides derived from LDH and rGO (S-NiCo@rGO) and investigated it as a cathode material for AIBs using the ionic electrolyte. Owing to a well-designed hybrid structure, the S-NiCo@rGO composite exhibited high discharge capacity (248 mA h g⁻¹ at 1000 A g⁻¹) and capacity retention (83 mA h g⁻¹ after 100 cycles). The *ex-situ* experiment further revealed that during the discharge/charge process Al³⁺ ions might be intercalated/de-intercalated instead of large-sized AlCl₄⁻ cations and the charge storage mechanism of S-NiCo may attribute to the substitution of Ni²⁺ and Co²⁺/Co³⁺ with Al³⁺ [118]. Based on the above discussion, the charge/discharge reaction mechanism of S-NiCo@rGO could be described as follows:

During the discharge process:



During the charge process:



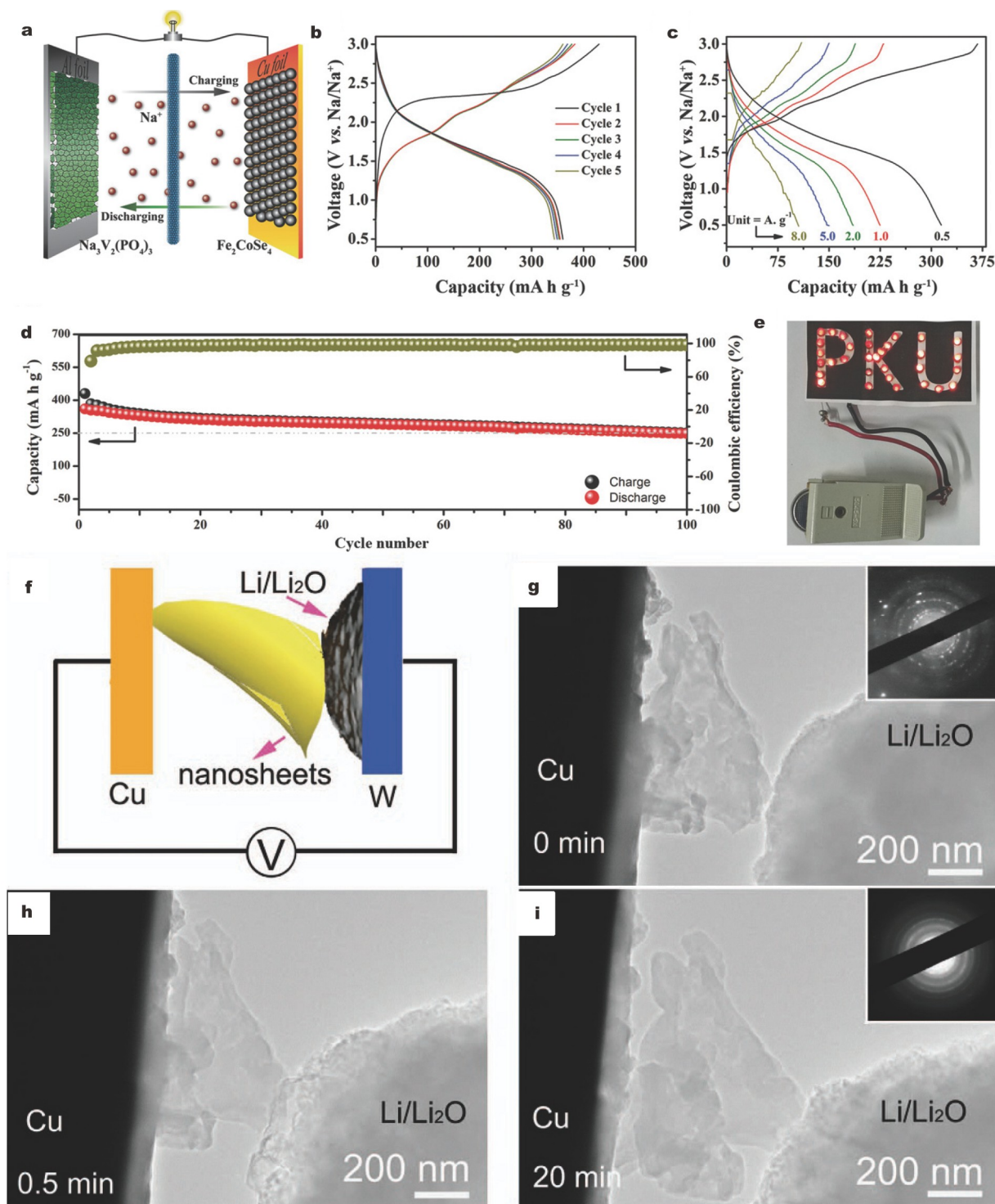
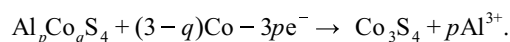
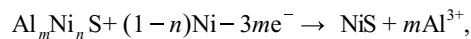


Figure 12 (a–e) Electrochemical evaluation of $\text{Na}_3\text{V}_2(\text{PO}_4)_3$ (NVP)/ Fe_2CoSe_4 -based full cell: (a) schematic illustration of full cell. (b) Charge/discharge profiles at 0.2 A g^{-1} . (c) Charge/discharge profiles at different current rates. (d) Cycling performance at 0.2 A g^{-1} . (e) An array of commercial red light-emitting diodes powered by the NVP/ Fe_2CoSe_4 full cell. Reprinted with permission from [108]. Copyright 2018, John Wiley and Son. (f–i) *In-situ* TEM observation of the lithiation process in NiCo_2S_4 anode: (f) schematic illustration of *in-situ* TEM cell. (g–i) TEM images monitoring the lithiation process of NiCo_2S_4 nanosheet at time equal to 0, 0.5 and 20 min, respectively. The insets in (g, i) show the corresponding SAED. Reprinted with permission from Ref. [251]. Copyright 2015, Nature Publishing Group.



MABs

Although a lot of progress has been made in MIBs, current MIBs are still suffering from inadequate energy density or longevity requirement. Therefore, novel electrochemical batteries such as

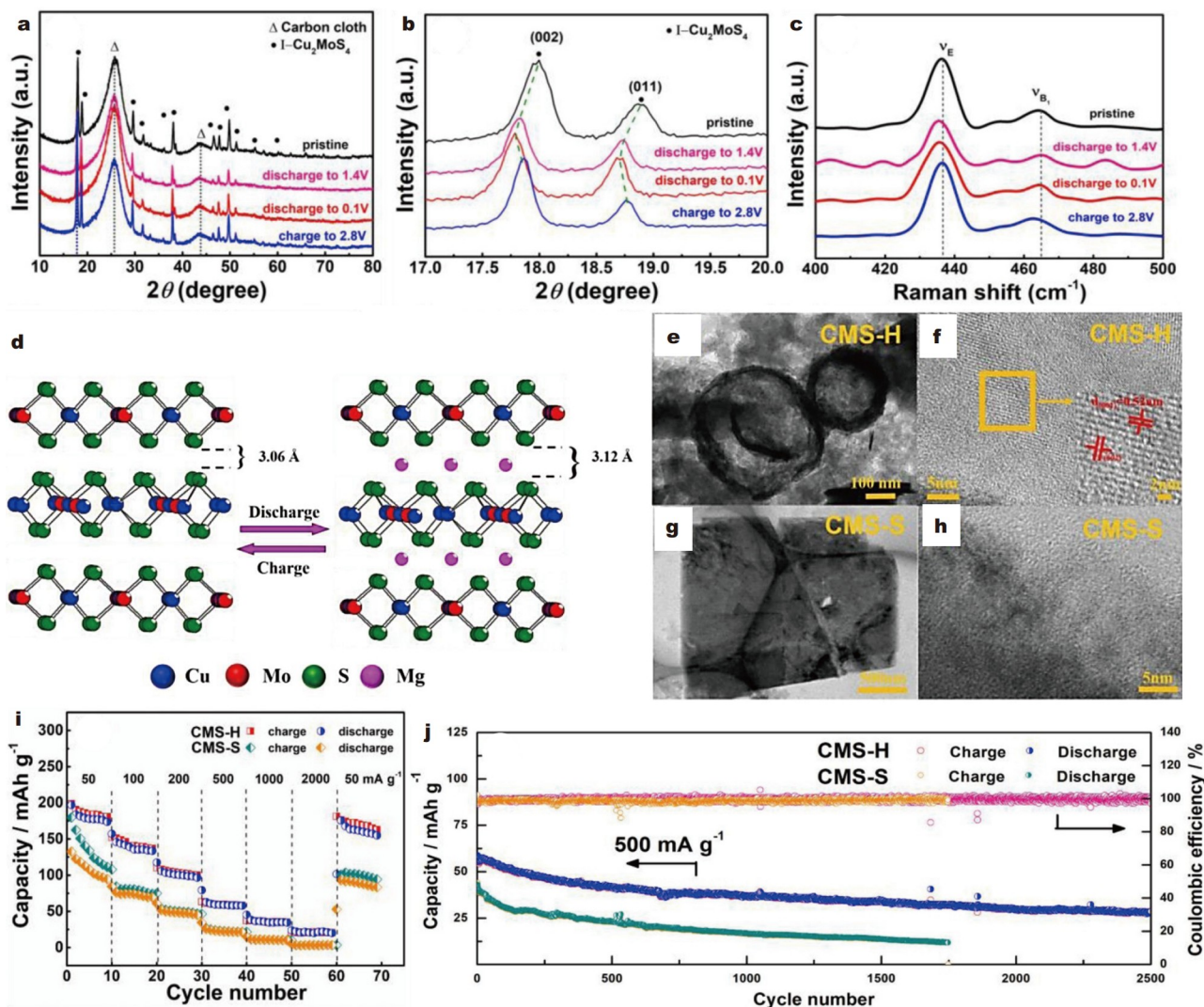


Figure 13 Mg-storage mechanism of CMS: (a, b) *ex-situ* XRD patterns and (c) Raman patterns of CMS-H electrodes after 10 cycles. (d) Schemes illustrating the magnesiation/demagnesiation processes. (e) TEM and (f) corresponding HRTEM images of cycled CMS-H at discharge state (0.1 V) after 10 cycles. (g) TEM and (h) corresponding HRTEM images of CMS-S at discharge state (0.1 V) after 10 cycles. (i) Rate performance of CMS-H and CMS-S. (j) Long-term cycling performance of CMS-H and CMS-S at 500 mA g⁻¹. Reprinted with permission from Ref. [79]. Copyright 2020, Elsevier B.V.

MABs including lithium-air batteries (Li-air) and Zn-air batteries (ZAB) are highly required due to their much higher energy density (3500 W h kg⁻¹ for Li-air battery, 1218 W h kg⁻¹ for ZAB). Nevertheless, the development of MABs is at the preliminary stage and neither of them is commercialized due to many scientific challenges. For instance, the sluggish reaction kinetics (ORR and OER) at air cathode with high overpotential leads to wastage of energy and poor cyclic stability. To compensate this issue and to reduce the overpotential, many catalysts such as noble metals, metal sulfides/selenides have been reported. Among these, BMC-based nanostructures have been demonstrated to be one of the most promising catalysts for MABs. The high electronic conductivity and presence of more active sites in BMCs are the two main factors to improve catalytic efficiency [114,167,185,195,264,265]. However, very few studies have been reported for the application of BMCs as air cathode for Li-air batteries. Primarily, Wang *et al.* [265] synthesized a graphene-based composite as a bifunctional air electrocatalyst with multiple active species including Co₈FeS₈,

CoFe₂O₄, and Co, Fe and N co-doped graphene, presenting outstanding OER and ORR electrocatalytic activities for Li-air batteries. Recently, a highly efficient free-standing air cathode was made consisting of mesoporous CoNi₂S₄ nanorod arrays directly growing on the CT (CNS-RAs/CT) for Li-air battery [167]. The large surface area and open space in the reported CNS-RAs/CT provided abundant void volume to the deposition and accommodation of copious Li₂O₂ discharge products, and numerous catalytic sites for OER and ORR.

ZABs are another kind of emerging MABs, and have attracted much attention due to lower cost and abundant reserves of Zn metal than that of Li metal. Compared with Li-air batteries, extensive investigations for the use of BMCs as air cathode for ZAB have been reported. For example, Qian *et al.* [80] used the nanostructured engineering strategy and fabricated hollow Ni_xCo_{1-x}Se nanocages as the air-cathode for ZAB. The Ni_{0.2}Co_{0.8}Se nanocages showed a stable open-circuit potential (1.44 V) that is approximately near to that of the precious metal Pt/C + RuO₂ electrode (1.46 V), signifying its high catalytic

performance. Among the $\text{Ni}_x\text{Co}_{1-x}\text{Se}$ series, $\text{Ni}_{0.2}\text{Co}_{0.8}\text{Se}$ exhibited excellent charge-discharge performance, ultralong cycling lifetime (>50 h), higher power density (223.5 mW cm^{-2}), and a high round-trip efficiency (60.86%), indicating its superiority for practical ZAB application (Fig. 14a–c). Besides the outstanding performance of $\text{Ni}_{0.2}\text{Co}_{0.8}\text{Se}$ in the liquid cell, it also demonstrated good performance in industrialized all-solid-state ZAB with a power density of 41.03 mW cm^{-2} (Fig. 14d–i). The excellent performance of $\text{Ni}_{0.2}\text{Co}_{0.8}\text{Se}$ in ZABs was largely ascribed to its good electrocatalytic activity. Moreover, a rationally designed hybrid structure with core@shell heterostructure deposited on $\text{MoS}_2/\text{N-S}$ co-doped graphene (MoS_2/NSG) can be an efficient strategy to engineer physicochemical properties, thereby improving the electrocatalytic performance. However, such kind of structures of BMCs for MABs is seldom reported. Currently, a heterostructure of small core@shell $\text{Co}_x\text{@CMS}$ decorated on MoS_2/NSG hetero network was reported and used as the cathodic catalyst for ZABs [185]. It exhibited a high cell voltage ($\sim 1.44 \text{ V}$) and a high power density (40 mW cm^{-2} at 58 mA cm^{-2}) that was better than a cathodic Pt/

C-based device (32 mW cm^{-2} at 50 mA cm^{-2}). This high ZAB performance was attributed to the synergistic effect of the highly active core@shell $\text{Co}_x\text{@CMS}$ heterostructure with high surface area and high porosity of MoS_2/NSG hetero network.

Besides ZAB, a hybrid Zn battery that combines the advantage of both ZAB and alkaline Zn battery, representing superior environmental adaptability and satisfactory energy and power densities can be the potential candidate for next-generation energy storage systems. The electrochemical performance of a hybrid Zn battery depends on the multifunctional cathode material that can simultaneously store the charge *via* Faradaic reaction and as well can perform electrocatalytically. Although BMCs have shown potential application in energy storage devices, BMCs as cathode material for hybrid Zn batteries are rarely reported. Recently, Cui *et al.* [195] reported the porous NCSe@NiOOH/CoOOH (NCSe@NCH) heterostructures, obtained from NCSe by an *in-situ* electrochemical phase transformation route and used as a multifunctional cathode material for the flexible hybrid Zn battery. Upon phase transformation, the structural integrity of NCSe nanosheets was well preserved

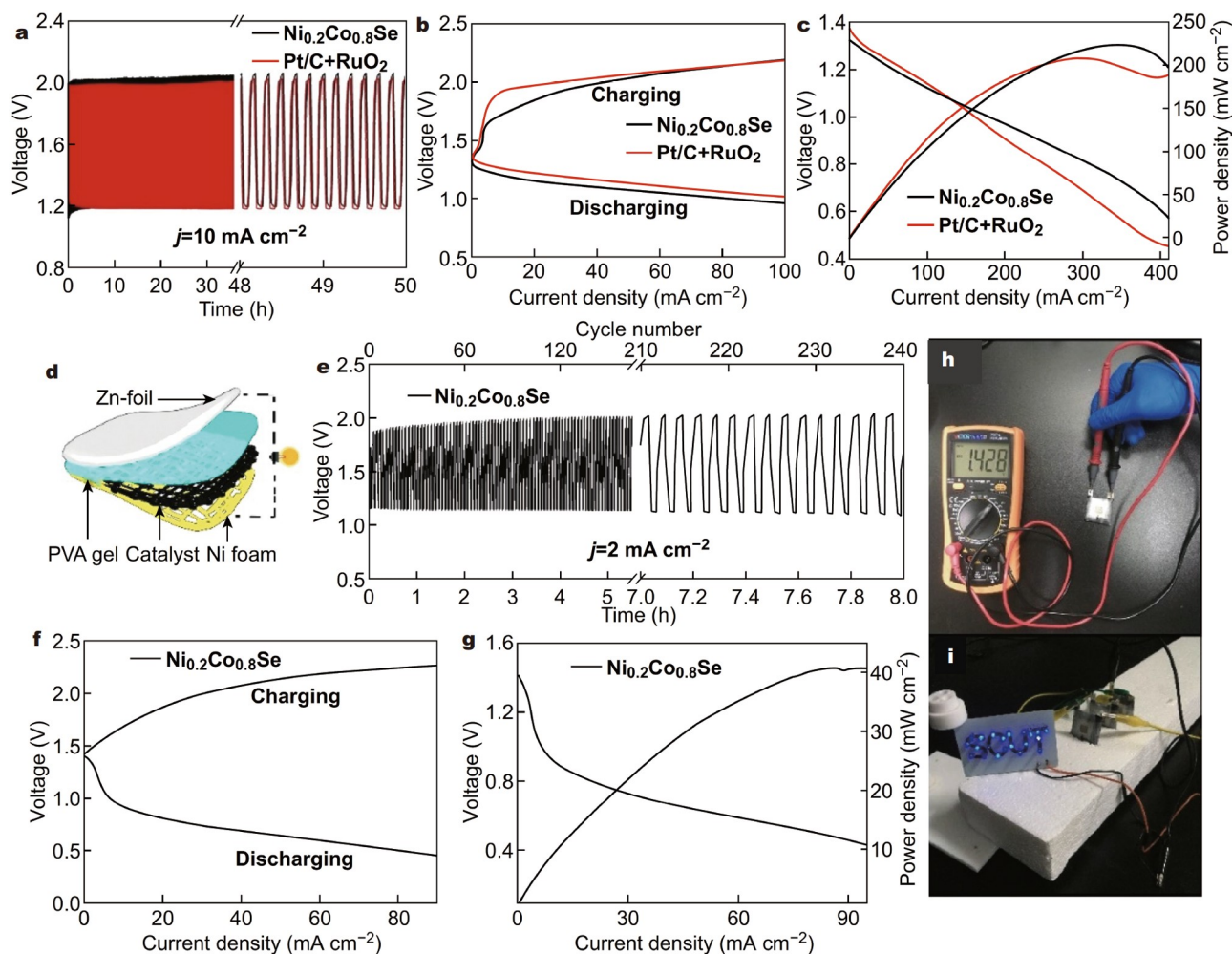
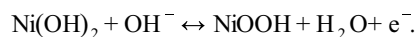
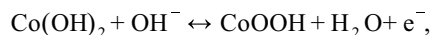


Figure 14 (a) Cycling performance of the rechargeable ZAB using $\text{Ni}_{0.2}\text{Co}_{0.8}\text{Se}$ at 10 mA cm^{-2} , where each cycle lasted 5 min. (b) Charge-discharge polarization curves of the rechargeable ZABs using $\text{Ni}_{0.2}\text{Co}_{0.8}\text{Se}$ and Pt/C + RuO₂. (c) Polarization and power density curves of the ZABs using the $\text{Ni}_{0.2}\text{Co}_{0.8}\text{Se}$ and Pt/C + RuO₂ catalysts. (d) Schematic of the self-made all-solid-state ZAB. (e) Cycling performance of the all-solid-state ZAB using $\text{Ni}_{0.2}\text{Co}_{0.8}\text{Se}$ at 2 mA cm^{-2} , where each cycle lasted 2 min. (f) Charge-discharge polarization curves of the all-solid-state ZAB using $\text{Ni}_{0.2}\text{Co}_{0.8}\text{Se}$. (g) Polarization and power density curves of the all-solid-state ZAB using $\text{Ni}_{0.2}\text{Co}_{0.8}\text{Se}$. (h) The open-circuit voltage of an all-solid-state ZAB and (i) an LED circuit board powered by three all-solid-state ZABs. Reprinted with permission from Ref. [80]. Copyright 2019, Springer.

and abundant active sites were generated homogeneously that are advantageous for both ORR/OER and Faradaic mechanism. The generation of NiOOH/CoOOH phase after full charge process could be presented as

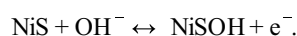
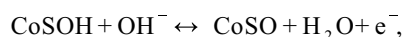
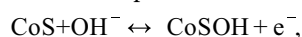


Using sodium poly-acrylate as electrolyte, the flexible hybrid battery provided a high energy density of 944.8 W h kg⁻¹ and ultralong life span in both open-air and tightly sealed environments due to the combination of Ni/Co Faradaic redox reaction and OER/ORR mechanism, representing its environmental adaption and satisfactory durability. This approach can be extended for the fabrication of other BMC-based heterostructures that can efficiently improve the energy density of hybrid Zn batteries.

RABs

With rising demands for sustainable and renewable EES systems, RAB systems have stimulated attention due to their advantages over organic-based MIBs like higher safety, easy manufacturing, lower cost, higher ionic conductivity, and environmental benignity. These battery systems display higher energy density and power density compared with aqueous batteries, and bridge the gap between the MIBs and SCs. MIBs display the alkali metal insertion/extraction reaction mechanism accompanied by conversion in organic/aqueous electrolytes. However, in RABs using alkaline electrolytes, preferably OH⁻/H⁺ insertion/extraction and conversion reaction mechanism prevail charge transfer between the electrolyte and active materials just like in SCs [266]. However, in SCs, only the surface electrochemical reactions are involved, but in RABs, both the surface and the bulk active materials take parts in the storage mechanism, and reactions mainly occur within the bulk of the active materials.

It is considered that the inadequacy of existing cathode materials with high performance inhibits their large-scale application; therefore exploring cathode materials is the key to develop the RABs. Recently, BMC-based materials have been revealed as potential electrode materials for RABs due to their superior conductivity, and synergistic effect of two different metal atoms that can provide multiple Faradaic redox reactions [120,186,227,267–269]. However, the electrochemical inactive phases, formation of unstable phases, oxidation of BMCs in alkaline electrolyte, and large volume expansion during reaction mechanisms are key challenges of cathode materials for RABs [266,268]. Various strategies like structural optimization, surface modification and hybridization in BMC-based cathode materials have been used to overcome these issues with the emphasis on enhancing the battery performance [227,267–269]. For example, a hierarchical nanostructure of uniform dendritic NiCo₂S₄@NiCo₂S₄ nanoarrays with the width of 100 nm was designed as a cathode for the RAB system, and exhibited a high specific capacity (4.43 mA h cm⁻²) at a high current density (240 mA cm⁻²), outstanding rate performance and high cyclic stability [270]. The redox reaction observed in NiCo₂S₄-based electrodes upon electrochemical reactions can be expressed as



The excellent electrochemical performance in NiCo₂S₄@NiCo₂S₄-based cathode was attributed to the presence of void space between the ravine-like nanosheet, providing the spatial confinement for electrolyte diffusion and penetration, porous hierarchical structure accommodating the volume expansion, and large specific surface area with large electric double-layer capacitance [270]. Similarly, various Ni-Co-S-based cathodes such as hollow NiCo₂S₄ nanospheres [227], S,N co-doped graphene@CoNi₂S₄ aerogels [268], N,S-carbon quantum dots@NiCo₂S₄ [267], and yolk-shell Ni-Mo-Co-S nanocage arrays on NF [269], have been designed and synthesized for RAB systems.

Besides Ni-Co-S, other BMCs have also been explored by researchers for RAB systems [87,120,186]. For example, Shen *et al.* [120] reported a KCu₇S₄/rGO composite negative electrode material for high-performance RAB and observed the charge storage mechanism and structural evolution in tunnel structured KCu₇S₄. They found that the charge storage mechanism could be ascribed to the oxidation of Cu⁺ to Cu²⁺ and Cu³⁺, and good reversible redox reactions. However, upon long charging/discharging cycles, the electrochemical induced irreversible phase transformation (i.e., from Cu₇S₄ into Cu_{1.96}S) is the main responsible factor in degrading the capacity of KCu₇S₄ electrode. These intriguing findings propose the rational design and coupling of anode and cathode for developing high-performance RAB systems for practical applications.

SUMMARY AND PERSPECTIVE

This article provides a comprehensive overview of the recent development in the rational design and effective synthetic strategies of diverse BMCs and their nanohybrids with tuned shapes, sizes, morphologies, chemical compositions, and diverse nanoarchitectures, and illustrated their potential applications as electrode materials in various EES systems, including SCs, LIBs, SIBs, KIBs, multi-IBs, and MABs. Many inherent unique properties in BMCs such as higher electronic conductivity than mono metal chalcogenide counterparts, diverse chemical compositions, abundant redox chemistry, and synergic effects of multi-metal species endow them with excellent electrochemical activities. Further, various engineering strategies including structural, and nanohybrid engineering with carbonaceous materials, 3D templates, and metal compounds have been broadly developed to accelerate the electrochemical activities of BMCs for EES systems, and so the advantageous effects of these engineering strategies on the electrochemical performance are highlighted in this review article. In particular, morphology-controllable BMC-based electrode materials possess high surface area, small grain size, and large internal void space, which lead to a short ion diffusion path, facilitate large contact area between the electrolytes and active materials, and effectively accommodate the structural variation during the electrochemical performance. In contrast, incorporation of carbonaceous materials including pyrolytic carbon, rGO, CNTs, CNFs, with BMCs can not only further promote the electron/ion transport/diffusion, enhance electrochemical active sites, provide the effective buffering matrix to alleviate the huge volume variation of active materials during long cycling, but also decrease the agglomeration of nanoscale BMCs during charging/discharge processes and synthesis. Besides, the decoration of nanostructured BMCs arrays on 3D conductive templates such as CNT sponge, carbon foam, graphene foam, CC and NF, provides 3D interconnected and straightforward paths for electron/ion and the larger contact

area between active materials and electrolyte, eliminates the dead elements, and enables a flexible electrode for the wearable electronic application. Additionally, a wide range of capacitive materials has been incorporated with BMCs, generating heterostructured materials to improve the capacitive performance. Significantly, these resultant BMC materials achieved from various engineering strategies present a remarkable performance in various EES systems. Specifically, when evaluated as electrode materials for MIBs and SCs, high capacity/capacitance, improved cycling stability, enhanced rate performance, and energy and power densities were obtained by the BMCs. As for MABs, BMCs showed excellent electrocatalytic activities for ORR and OER.

In spite of lots of studies that have been done in this research area, many challenges still remain in the rational design of BMC-based nanostructured materials in a highly controllable fashion, and as well as in the fundamental understanding of charge storage mechanisms in BMC-based electrodes. The main challenges and future research direction associated with BMC-based electrode materials in EES are presented as follows:

(1) Nanostructured BMCs confined in hollow structures offer rich electroactive sites, high local conductivity and large interior space, therefore boosting the performance of EES systems. Till now, diverse BMCs confined in hollow structures have been fabricated; however, this research is still in its preliminary stage, and further innovative confined hollow nano/micro-structures with controlled configurations, diverse chemical compositions, and multifunctional properties with improved electrochemical properties need to be explored.

(2) The electrochemical performance of BMC-based composites obtained from hybrid engineering not only depends on the morphology, shapes and sizes, crystal growth, crystal structure, and their components, but also is related to spatial organization, exposed surface area, distribution and physical interaction between different components. For instance, the BMCs are directly decorated with/on the pyrolytic carbon, and BMC nanoparticles are also embedded in the pyrolytic carbon matrix. Though they are composed of similar components, better electrochemical performance is achieved with the composite in which BMCs are embedded with pyrolytic carbon than the other two. Therefore, it is very important to study the spatial organization, interaction and distribution of components in the composites to get high electrochemical performance.

(3) Although BMC materials obtained from nanostructure engineering might provide rapid reaction kinetics with improved electrochemical performance to some extent, side reactions and low tap density might be major issues. The pack density and unwanted reactions can be alleviated by designing a 3D trilayer electrode in which active materials (MBCs) can be sandwiched between an inner carbon framework (core) and an outer amorphous carbon layer. The pack density can also be improved by using BMCs (active materials) with a secondary structure, such as micro-nanostructures.

(4) In EES systems, most of the studies of BMCs focused on the SCs and LIBs/SIBs, but little attention has been given to PIBs and multi-IBs. For PIBs or multi-IBs, the BMC-based electroactive materials showed inferior cycling stability and poor rate performance. Therefore, more attention is required to explore the failure mechanisms in electrode materials during long-term charging/discharging.

(5) Most of the reported performance values of BMC

electroactive materials in EES systems are based on individual observations. To better understand and to make the standard, a comprehensive study is required. The combination of experimental, theoretical simulation and mathematical modeling can be beneficial in modulating the design and structures, and properties of BMCs to improve the electrochemical performance.

(6) The control of structure at the atomic level can precisely and considerably modulate the physiochemical properties of various materials including noble metals and metal oxides, and has shown big achievement in the field of energy conversion and storage [97,271]. The atomic level engineering not only changes the charge storage mechanism of oxide materials from surface redox to intercalation into bulk materials, but also enhances the electronic and ionic conductivity [97]. This atomic-level engineering approach can also be applied in BMC-based electrode materials to design future energy storage devices with high energy density and power density. However, synthesis and precise control at the atomic level is a quite challenging process. Thus optimization in experiments, the relationship between the precise structure of BMCs and properties, and advanced characterizations at each engineering stage are indispensable to achieve the best electrochemical performances.

(7) The practical application of BMCs has been prevented due to abnormal voltage hysteresis between discharge/charge steps. This large hysteresis can be alleviated by optimizing the material microstructure and electrode structure design. However, most of the published studies of BMCs have concentrated only on their synthesis and traditional electrochemical testing, but less attention has been given to its physical origin. To overcome the hysteresis issue, it is essential to understand its origin that has been remained elusive.

(8) The electrochemical reactions involved in EES devices are complex and may cause severe morphological/structural changes in electroactive materials. An in-depth understanding of the fundamental mechanism involved in novel electroactive materials based on BMCs during the real-time electrochemical process is also very important to develop high-performance EES devices. Therefore, *in-situ* characterization techniques such as XRD, Raman spectroscopy, XPS, TEM, AFM, can be more beneficial in examining the morphological changes, microstructure/phase transformation, ion diffusion and electrode/electrolyte interfaces at various length scales and high temporal resolution during the electrochemical process. The basic information from *in-situ* characterizations can propose important understandings for designing structural and compositional modification approaches in improving the performance of EES devices.

Received 24 September 2021; accepted 9 November 2021;
published online 31 December 2021

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Acknowledgements This work was supported by the National Natural Science Fund for Distinguished Young Scholars (52025133), the Tencent Foundation through the XPLOER PRIZE, Beijing Natural Science Foundation (JQ18005), the National Natural Science Foundation of China (52125307 and 11974023), the Fund of the State Key Laboratory of Solidification Processing in Northwestern Polytechnic University (NWPU) (SKLSP202004), and the Key Area R&D Program of Guangdong Province (2018B030327001 and 2018B010109009).

Author contributions Yousaf M, Naseer U, and Guo S conceived the idea and led the whole project. Yousaf M and Naseer U wrote the manuscript. Li Y, Mahmood A, Ali I, Aftab W, and Mahmood N helped in collecting literature, writing and revising the manuscript. Gao P and Jiang Y helped in explaining the basics of MBCs for EES systems. Guo S provided mentorship to complete the project. All authors contributed to writing, discussing, and revising the manuscript.

Conflict of interest The authors declare that they have no conflict of interest.



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二元金属硫族化合物在能源储存体系中的作用: 挑战和可能的解决策略

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摘要 二元金属硫族化合物由于其丰富的相界面、高活性位点、优异的导电性以及快速的电动力学, 与单金属硫族化合物相比具有更加优异的电化学性能。然而, 材料的本征离子电导率低, 在充放电过程中结构发生反复的团聚与断裂, 体积膨胀大等因素导致其电化学性能衰减严重。为了解决上述问题, 诸多策略被提出并用于调控二元金属硫族化合物的纳米结构以获得优化的电极材料。但是目前依旧缺乏对二元金属硫族化合物电化学过程的系统认识, 也因此限制了其大规模的商业化应用。在这篇综述中, 我们不仅重点介绍了基于二元金属硫族化合物电极材料制备的最新研究进展, 还通过解释二元金属硫族化合物的电动力学, 进一步构建和理解了这类材料的构效关系。此外, 我们讨论了通过纳米结构化和使用碳材料与三维模板与之形成复合材料的策略来调控和修饰二元金属硫族化合物, 并将详细讨论二元金属硫族化合物在超级电容器、金属离子电池、金属空气电池以及碱金属电池等电化学能源储存体系中的工作机理。最后, 我们总结了二元金属硫族化合物在发展实际能源器件的过程中面临的主要挑战及可能的解决策略。我们相信, 这篇综述将对如何调控二元金属硫族化合物的理化性质以获得优异的电化学器件提供指导性建议。